

2013 Symposium on VLSI Technology

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R. Jammy, Intermolecular

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K. Schrufer, Intel Mobile Communications GmbH

1-2 - 8:45

(Invited) System Scaling and Collaborative Open Innovation

J. Y.-C. Sun, Research and Development, TSMC, Taiwan

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(Invited) System Design Considerations for Next Generation Wireless Mobile Devices

R. Gilmore, Qualcomm Technologies, USA

SESSION 2 - Highlight [Shunju I, II]

Tuesday, June 11, 10:30-12:10

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M. Khare, IBM Corp.

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SESSION 3 - Ge MOSFET [Shunju I]

Tuesday, June 11, 13:30-15:35

Chairpersons: C.H. Wann, TSMC
T. Ernst, CEA/LETI, MINATEC

3-1 - 13:30

Examination of Physical Origins Limiting Effective Mobility of Ge MOSFETs and the Improvement by Atomic Deuterium Annealing, R. Zhang***, J.-C. Lin*, X. Yu*, M. Takenaka* and S. Takagi*, *The Univ. of Tokyo, Japan and **Nanjing Univ., China

3-2 - 13:55

Enhancement of High-N_s Electron Mobility in Sub-nm EOT Ge n-MOSFETs, C.H. Lee***, C. Lu***, T. Tabata***, T. Nishimura***, K. Nagashio*** and A. Toriumi***, *The Univ. of Tokyo and **JST-CREST, Japan

3-3 - 14:20

Enhancement of Hole Mobility and Cut-Off Characteristics of Strained Ge Nanowire pMOSFETs by Using Plasma Oxidized GeOx Inter-Layer for Gate Stack, K. Ikeda, Y. Kamimuta, Y. Moriyama, M. Ono, K. Usuda, M. Oda, T. Irisawa, K. Furuse and T. Tezuka, Green Nanoelectronics Center (GNC), National Institute of Advanced Industrial Sci. and Tech. (AIST), Japan

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Uniaxially Strained Germanium-Tin (GeSn) Gate-Around Nanowire PFETs Enabled by a Novel Top-Down Nanowire Formation Technology, X. Gong*, G. Han*, S. Su**, R. Cheng*, P. Guo*, F. Bai*, Y. Yang*, Q. Zhou*, B. Liu*, K.H. Goh*, G. Zhang**, C. Xue**, B. Cheng** and Y.-C. Yeo*, *National Univ. of Singapore, Singapore and **Chinese Academy of Sciences, China

SESSION 4 - Technology Focus Session - 3D System and Packaging [Shunju II]

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Chairpersons: T. Tanaka, Tohoku Univ.
R. Arghavani, LAM Research

4-1 - 13:30

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4-2 - 13:55

(Invited) Scaling Challenges of Packaging in the Era of Big Data, Y. Orii, A. Horibe, K. Toriyama, K. Matsumoto, H. Noma, S. Kohara, K. Sueoka and H. Mori, IBM Research - Tokyo, Japan

4-3 - 14:20

An Integrated Air Gap Structure to Achieve High-Performance TSV Interconnects for 28nm 3D-IC Integration, E.B. Liao, K.W. Cheng, Y.H. Chen, H.A. Teng, Y.H. Chen, Y.C. Tseng, W.C. Tsai, J.H. Chen, T.C. Lin, K.F. Yang, Y.C. Lin, H.B. Chang, T.S. Wei, H.Y. Chen, M.F. Chen, C.C. Hsieh, T.J. Wu, C.H. Wu, D.Y. Shih, W.C. Chiou, S.P. Jeng and C.H. Yu, TSMC, Taiwan

4-4 - 14:45

A New Guard-Ring Technique to Reduce Coupling Noise from Through Silicon Via (TSV) Utilizing Inversion Charge Induced by Interface Charge, K.-D. Kim*, M.-K. Jeong*, S.-M. Cho*, H.-J. Kang*, B.-J. Jun**, J.-B. Kim**, K.-S. Choi**, S.-Y. Cha**, J.-H. Lee**, J.-G. Jeong**, S.-J. Hong** and J.-H. Lee*, *Seoul National Univ. and **SK hynix Inc., Korea

4-5 - 15:10

High-Performance Inductors for Integrated Fan-Out Wafer Level Packaging (InFO-WLP), S.M. Chen, L.H. Huang, J.H. Yeh, Y.J. Lin, F.W. Kuo, H.N. Chen, M.Y. Chiu, C.C. Liu, J. Yeh, T.J. Yeh, S.Y. Hou, J.P. Hung, J.C. Lin, C.P. Jou, S.P. Jeng and D. Yu, TSMC, Taiwan

SESSION 5 - III-V MOSFET [Shunju I]

Tuesday, June 11, 15:50-17:30

Chairpersons: S. Takagi, The Univ. of Tokyo
J. Kavalieros, Intel Corp.

5-1 - 15:50

Strained Extremely-Thin Body In_{0.53}Ga_{0.47}As-On-Insulator MOSFETs on Si Substrates, S.H. Kim*, M. Yokoyama*, R. Nakane*, O. Ichikawa**, T. Osada**, M. Hata**, M. Takenaka* and S. Takagi*, *The Univ. of Tokyo and **Sumitomo Chemical Co., Ltd., Japan

5-2 - 16:15

High Performance Extremely-Thin Body InAs-On-Insulator MOSFETs on Si with Ni-InGaAs Metal S/D by Contact Resistance Reduction Technology, S.H. Kim*, M. Yokoyama*, R. Nakane*, O. Ichikawa**, T. Osada**, M. Hata**, M. Takenaka* and S. Takagi*, *The Univ. of Tokyo and **Sumitomo Chemical Co., Ltd., Japan

5-3 - 16:40

Optimal Device Architecture and Hetero-Integration Scheme for III-V CMOS, Z. Yuan*, A. Kumar*, C.-Y. Chen*, A. Nainanji**, P. Griffin*, A. Wang***, W. Wang***, M.H. Wong***, R. Droopad****, R. Contreras-Guerrero****, P. Kirsch***, R. Jammy***, J. Plummer* and K.C. Saraswat*, *Stanford Univ., **Applied Materials, ***SEMADECH and ****Texas State Univ., USA

5-4 - 17:05

Demonstration of InGaAs/Ge Dual Channel CMOS Inverters with High Electron and Hole Mobility Using Staked 3D Integration, T. Irisawa*, M. Oda*, Y. Kamimuta*, Y. Moriyama*, K. Ikeda*, E. Mieda*, W. Jevasuwan*, T. Maeda*, O. Ichikawa**, T. Osada**, M. Hata** and T. Tezuka*, *Green Nanoelectronics Center (GNC), AIST and **Sumitomo Chemical Co., Ltd., Japan

SESSION 6 - Technology Focus Session - 3D and Emerging Memory [Shunju II]

Tuesday, June 11, 15:50-17:30

Chairpersons: H.-T. Lue, Macronix International Co., Ltd.
J. Zahurak, Micron Technology Inc.

6-1 - 15:50

(Invited)

Bit Cost Scalable (BiCS) Technology for Future Ultra High Density Storage Memories, A. Nitayama and H. Aochi, Center for Semiconductor Research & Development, Semiconductor & Storage Products Company, Toshiba Corp., Japan

6-2 - 16:15

(Invited)

Comprehensive Understanding of Conductive Filament Characteristics and Retention Properties for Highly Reliable ReRAM, S. Muraoka*, T. Ninomiya, Z. Wei, K. Katayama, R. Yasuhara, and T. Takagi, Automotive & Industrial Systems Company*, Panasonic Corp., Japan

6-3 - 16:40

Enhancement of Switching Margin by Utilizing Superior Pinned Layer Stability for Sub-20nm Perpendicular STT-MRAM, W.C. Lim, Y.J. Lee, J.M. Lee, W.K. Kim, J.H. Kim, K.W. Kim, K.S. Kim, Y.S. Park, H.J. Shin, S.H. Park, J.H. Kim, J.H. Jeong, M.A. Kang, Y.H. Kim, W.J. Kim, S.Y. Kim, Y.C. Cho, H.L. Park, H.S. Ahn, J.H. Park, S.C. Oh, S.O. Park, S. Jeong, S.W. Nam, H.K. Kang and E.S. Jung, Samsung Electronics Co., Ltd., Korea

6-4 - 17:05

Recovery Dynamics and Fast (Sub-50ns) Read Operation with Access Devices for 3D Crosspoint Memory Based on Mixed-Ionic-Electronic-Conduction (MIEC), G.W. Burr*, K. Virwani*, R.S. Shenoy*, G. Fraczak**, C.T. Rettner*, A. Padilla*, R.S. King*, K. Nguyen*, A.N. Bowers*, M. Jurich*, M. BrightSky**, E.A. Joseph**, A.J. Kellock*, N. Arellano*, B.N. Kurdi* and K. Gopalakrishnan**, IBM Almaden Research Center and **IBM T. J. Watson Research Center, USA

Circuits SESSION 1 - Welcome Session [Shunju I, II]

Wednesday, June 12, 8:30-8:45

Chairpersons: H. Kabuo, Panasonic Corp.
J. Gealow, Analog Devices, Inc.

1-1 - 8:30

Welcome and Opening Remarks

M. Nagata, Kobe Univ.
V. De, Intel Corp.

Executive Panel "Message for the Future of VLSI" [Shunju I, II]

Wednesday, June 12, 8:45-9:50

Moderators: T. Sakurai, The Univ. of Tokyo
C. Sodini, Massachusetts Institute of Technology

Panelists:

S. Kohyama
T. Sugano
B. Brodersen
D. Buss

Circuits SESSION 3 - Technology / Circuits Joint Focus Session - 3D Integrated Circuits & Applications [Suzaku I, II]

Wednesday, June 12, 10:30-12:35

Chairpersons: R. Kuppuswamy, Intel India
V. Chandra, ARM

3-1 - 10:30

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3-2 - 10:55

3D IC Heterogeneous Integration of GPS RF Receiver, Baseband, and DRAM on CoWoS with System BIST Solution, W.S. Liao, H.N. Chen, K.K. Yen, E.H. Yeh, F.W. Kuo, T.J. Yeh, F. Kuo, C.P. Jou, S. Liu, F.L. Hsueh, H.C. Lin, C.N. Peng, M.J. Wang, W.C. Wu, S.P. Hu, M.F. Chen, S.Y. Hou, S.P. Jeng, C.H. Yu, K.C. Yee and D. Yu, TSMC, Taiwan

3-3 - 11:20

3D Stackable Vertical-Gate BE-SONOS NAND Flash with Layer-Aware Program-and-Read Schemes and Wave-Propagation Fail-Bit-Detection against Cross-Layer Process Variations, C.-H. Hung*, Y.-S. Yang***, Y.-J. Kuo**, T.-N. Lai**, S.-J. Shen***, J.-Y. Hsu**, S.-N. Hung*, H.-T. Lue*, M.-F. Chang**, Y.-H. Shih*, S.-L. Huang*, T.-W. Chen*, T.S. Chen*, C.K. Chen*, C.-Y. Hung* and C.-Y. Lu*, *Macronix International Co., Ltd and **National Tsing Hua Univ., Taiwan

3-4 - 11:45

A 0.9 pJ/bit, 12.8 GByte/s WideIO Memory Interface in a 3D-IC NoC-Based MPSoC, D. Dutoit*, C. Bernard*, S. Chéramy*, F. Clermidy*, Y. Thonnart*, P. Vivet*, C. Freund**, V. Guérin**, S. Guilhot**, S. Lecomte**, G. Qualizza**, J. Pruvost***, Y. Dodo***, N. Hotelier*** and J. Michailos***, *CEA, Leti, Minatoc, **ST-Ericsson and ***STMicroelectronics, France

3-5 - 12:10

Scalable 3D-FPGA Using Wafer-to-Wafer TSV Interconnect of 15 Tbps/W, 3.3 Tbps/mm², F. Furuta***, T. Matsumura***, K. Osada***, M. Aoki***, K. Hozawa***, K. Takeda*** and N. Miyamoto***, *Association of Super-Advanced Electronics Technologies (ASET), **Hitachi Ltd. and ***Tohoku Univ., Japan

SESSION 7 - Advanced FinFET [Shunju I]

Wednesday, June 12, 10:30-12:35

Chairpersons: M. Masahara, AIST
T. Skotnicki, STMicroelectronics

7-1 - 10:30

A New Expandible ZnS-SiO₂ Liner Stressor for N-Channel FinFETs, Y. Ding, X. Tong, Q. Zhou, B. Liu, A. Gyanathan, Y. Tong and Y.-C. Yeo, National Univ. of Singapore, Singapore

7-2 - 10:55

3 Dimensional Scaling Extensibility on Epitaxial Source Drain Strain Technology toward Fin FET and Beyond, S. Maeda, Y. Ko, J. Jeong, H. Fukutome, M. Kim, S. Kim, J. Choi, D. Shin, Y. Oh, W. Lim and K. Lee, Samsung Electronics, Korea

7-3 - 11:20

Effects of Layout and Process Parameters on Device/Circuit Performance and Variability for 10nm Node FinFET Technology, C.Y. Kang*, C. Sohn***, R.-H. Baek*, C. Hobbs*, P. Kirsch* and R. Jammy*, *SEMAATECH, USA and **Pohang Univ. of Sci. and Tech., Korea

7-4 - 11:45

Quantum Well Band Calculations and Their Impact on Device Isolation and Work Function Requirements for SiGe and III/V Strained Heterostructure FinFETs, G. Eneman*, D.P. Brunco**, P.J. Roussel*, G. Hellings*, S. Kubicek*, N. Horiguchi*, N. Collaert* and A. Thean*, *imec, Belgium and **GLOBALFOUNDRIES, USA

7-5 - 12:10

Superior Cut-Off Characteristics of L_g=40nm W_{fin}=7nm Poly Ge Junctionless Tri-Gate FET for Stacked 3D Circuits Integration, Y. Kamata, Y. Kamimuta, K. Ikeda, K. Furuse, M. Ono, M. Oda, Y. Moriyama, K. Usuda, M. Koike, T. Irisawa, E. Kurosawa and T. Tezuka, Green Nanoelectronics Center (GNC) and National Institute of Advanced Industrial Sci. and Tech. (AIST), Japan

SESSION 8 - ReRAM 1 [Shunju II]

Wednesday, June 12, 10:30-12:35

Chairpersons: N. Kasai, Tohoku Univ.
M. Jurczak, imec

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A Novel High Performance WO_x ReRAM Based on Thermally-Induced SET Operation, W.-C. Chien, M.-H. Lee, F.-M. Lee, W.-C. Chen, D.-Y. Lee, Y.-Y. Lin, E.-K. Lai, H.-L. Lung, K.-Y. Hsieh and C.-Y. Lu, Macronix International Co., Ltd., Taiwan

8-3 - 11:20

Reliability Significant Improvement of Resistive Switching Memory by Dynamic Self-Adaptive Write Method, Y.L. Song*, Y. Meng*, X.Y. Xue*, F.J. Xiao*, Y. Liu*, B. Chen*, Y.Y. Lin*, Q.T. Zou**, R. Huang** and J.G. Wu**, *Fudan Univ. and **Semiconductor Manufacturing International Corp., China

8-4 - 11:45

A Novel Conducting Bridge Resistive Memory Using a Semiconducting Dynamic E-Field Moderating Layer, F.M. Lee, Y.Y. Lin, W.C. Chien, D.Y. Lee, M.H. Lee, W.C. Chen, H.L. Lung, K.Y. Hsieh and C.Y. Lu, Macronix International Co., Ltd., Taiwan

8-5 - 12:10

Dopant Selection Rules for Extrinsic Tunability of HfO_x RRAM Characteristics: A Systematic Study, L. Zhao, S.-W. Ryu, A. Hazeghi, D. Duncan, B. Magyari-Köpe and Y. Nishi, Stanford Univ., USA

Technology / Circuits Jumbo Joint Focus Session 1 - Design Enablement [Shunju I]

Wednesday, June 12, 13:55-17:50

Chairpersons: K. Kobayashi, Kyoto Institute of Technology
G. Yeap, Qualcomm Inc.

JJ-1- 13:55

(Invited) Enabling Circuit Design Using FinFETs through Close Ecosystem Collaboration, B.J. Sheu*, C.-S. Chang*, Y.-H. Chen*, K. Wang*, K.-J. Chen*, Y.-C. Peng*, L.-C. Tien*, M.-H. Song*, C. Hou*, J.Y.-C. Sun* and C. Hu**, *TSMC, Taiwan and **Univ. of California, USA

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A 3.6GB/s 1.3mW 400mV 0.051mm² Near-Threshold Voltage Resilient Router in 22nm Tri-Gate CMOS, S. Paul, M. Abbott, E. Kishinevsky, P. Aseron, S. Vangal, V. De and G. Taylor, Intel Corp., USA

JJ1-3 - 14:45

Layout-Induced Stress Effects in 14nm & 10nm FinFETs and Their Impact on Performance, M.G. Bardon*, V. Moroz**, G. Eneman*, P. Schuddinck*, M. Dehan*, D. Yakimets*, D. Jang*, G.Van der Plas*, A. Mercha*, A. Thean*, D. Verkest* and A. Steegen*, *imec, Belgium and **Synopsys, Inc., USA

JJ1-4 - 15:10

Process and Local Layout Effect Interaction on a High Performance Planar 20nm CMOS, F. Sato*, R. Ramachandran*, H. Van Meer**, K.H. Cho***, A. Ozbek*, X. Yang**, Y. Liu**, Z. Li*, X. Wu**, S. Jain*, H. Utomo*, U. Kwon*, Y. Park***, W.L. Tan**, X. Dai**, W. Lai*, J. Kim***, D. Jones**, M. Ganz**, D.H. Bao***, R. Lallemand****, S.C. Vemula**, T. Kwon**, P. Lee**, Y. Qi**, M. Weybright*, A. Scholze*, R. Bingert****, J. King*, M. Sherony*, M. Eller**, H. Shang*, K. Tabakman*, V. Narayanan*, S. Samavedam** and R. Divakaruni*, *IBM Microelectronics, **GLOBALFOUNDRIES, ***Samsung Electronics and ****STMicroelectronics, USA

JJ1-5 - 15:35

0.5V Image Processor with 563 GOPS/W SIMD and 32bit CPU Using High Voltage Clock Distribution (HVCD) and Adaptive Frequency Scaling (AFS) with 40nm CMOS, M. Nomura*, A. Muramatsu*, H. Takeno*, S. Hattori*, D. Ogawa*, M. Nasu*, K. Hirairi*, S. Kumashiro*, S. Moriwaki*, Y. Yamamoto*, S. Miyano*, Y. Hiraku*, I. Hayashi*, K. Yoshioka**, A. Shikata**, H. Ishikuro**, M. Ahn***, Y. Okuma*, X. Zhang***, Y. Ryu*, K. Ishida***, M. Takamiya***, T. Kuroda**, H. Shinohara* and T. Sakurai***, *Semiconductor Technology Academic Research Center (STARC), **Keio Univ. and ***The Univ. of Tokyo, Japan

Chairpersons: K. Miyashita, Toshiba Corp.
G. Lehmann, Infineon Technologies AG

JJ1-6 - 16:10 (Invited)
Design for ESD Protection at Its Limits, H. Gossner, Intel Mobile Communications Group, Germany

JJ1-7 - 16:35

Application of Low-Noise TIA ICs for Novel Sensing of MOSFET Noise up to the GHz Region, K. Ohmori***, R. Hasunuma***, S. Yamamoto***, Y. Tamura***, H. Jiang****, N. Ishihara****, K. Masu**** and K. Yamada***, *Univ. of Tsukuba, **JST-CREST, ***D-Clue Technologies and ****Tokyo Institute of Technology, Japan

JJ1-8 - 17:00

First Demonstration of a Full 28nm High-k/Metal Gate Circuit Transfer from Bulk to UTBB FD-SOI Technology through Hybrid Integration, D. Golanski*, P. Fonteneau*, C. Fenouillet-Beranger**, A. Cros*, F. Monsieur, N. Guitard*, C.-A. Legrand*, A. Dray*, C. Richier*, H. Beckrich*, P. Mora*, G. Bidal, O. Weber***, O. Saxod*, J.-R. Manouvrier*, P. Galy*, N. Planes* and F. Arnaud*, *ST Microelectronics and **CEA-LETI MINATEC, France

JJ1-9 - 17:25

2.6GHz Ultra-Wide Voltage Range Energy Efficient Dual A9 in 28nm UTBB FD-SOI, D. Jacquet, G. Cesana, P. Flatresse, F. Arnaud, P. Menut, F. Hasbani, T. Di Gilio, C. Lecocq, T. Roy, A. Chhabra, C. Grover, O. Minez, J. Uginet, G. Durieu, F. Nyer, C. Adobati, R. Wilson and D. Casalotto, STMicroelectronics, France

SESSION 9 - PCRAM and MRAM [Shunju II]

Wednesday, June 12, 13:55-16:00

Chairpersons: J. S. Roh, SK hynix, Inc.
K. Attenborough, NXP Central R&D

9-1 - 13:55

Charge Injection Super-Lattice Phase Change Memory for Low Power and High Density Storage Device Applications, N. Takaura*, T. Ohyanagi*, M. Kitamura*, M. Tai*, M. Kinoshita*, K. Akita*, T. Morikawa*, S. Kato**, M. Araida**, K. Kamiya**, T. Yamamoto** and K. Shiraishi**, *Low-power Electronics Association & Project and **Univ. of Tsukuba, Japan

9-2 - 14:20

A Scalable Volume-Confining Phase Change Memory Using Physical Vapor Deposition, S.C. Lai*, S. Kim**, M. BrightSky**, Y. Zhu**, E. Joseph**, R. Bruce**, H.Y. Cheng*, A. Ray**, S. Raoux**, J.Y. Wu*, T.Y. Wang*, N.Sosa Cortes**, C.M. Lin*, Y.Y. Lin*, R. Cheek**, E.K. Lai*, M.H. Lee*, H.L. Lung* and C. Lam**, *Macronix International Co., Ltd., Taiwan and **IBM T. J. Watson Research Center, USA

9-3 - 14:45

Novel Highly Scalable Multi-Level Cell for STT-MRAM with Stacked Perpendicular MTJs, M. Aoki, H. Noshiro, K. Tsunoda, Y. Iba, A. Hatada, M. Nakabayashi, A. Takahashi, C. Yoshida, Y. Yamazaki, T. Takenaga and T. Sugii, Low-power Electronics Association and Project (LEAP), Japan

9-4 - 15:10

Top-Pinned Perpendicular MTJ Structure with a Counter Bias Magnetic Field Layer for Suppressing a Stray-Field in Highly Scalable STT-MRAM, Y. Iba, C. Yoshida, A. Hatada, M. Nakabayashi, A. Takahashi, Y. Yamazaki, H. Noshiro, K. Tsunoda, T. Takenaga, M. Aoki and T. Sugii, Low-power Electronics Association & Project (LEAP), Japan

9-5 - 15:35

Low-Current Domain Wall Motion MRAM with Perpendicularly Magnetized CoFeB/MgO Magnetic Tunnel Junction and Underlying Hard Magnets, T. Suzuki*, H. Tanigawa*, Y. Kobayashi*, K. Mori*, Y. Ito*, Y. Ozaki*, K. Suemitsu*, T. Kitamura*, K. Nagahara*, E. Kariyada*, N. Ohshima*, S. Fukami**, M. Yamanouchi**, S. Ikeda**, M. Hayashi***, M. Saka* and H. Ohno**, *Renesas Electronics Corp., **Tohoku Univ. and ***National Institute for Materials Science, Japan

SESSION 10 - More than Moore [Suzaku I, II]

Wednesday, June 12, 16:10-17:50

Chairpersons: Y. Nakao, Rohm Co., Ltd.
W. Maszara, GLOBALFOUNDRIES

10-1 - 16:10

Benefits of Segmented Si/SiGe p-Channel MOSFETs for Analog/RF Applications, N. Xu*, B. Ho*, P. Zheng*, B. Wood**, V. Tran**, S. Chopra**, Y. Kim**, B.-Y. Nguyen***, O. Bonnin***, C. Mazuré***, S. Kuppurao**, C.-P. Chang** and T.-J.K. Liu*, *Univ. of California, **Applied Materials, USA and ***Soitec, France

10-2 - 16:35

Scaling Strategy for Low Power RF Applications with Multi Gate Oxide Dual Work Function (DWF) MOSFETs Utilizing Self-Aligned Integration Scheme, T. Miyata, S. Kawanaka, A. Hokazono, T. Ohguro and Y. Toyoshima, Toshiba Corp., Japan

10-3 - 17:00

Time of Flight Image Sensor with 7 μ m Pixel and 640x480 Resolution, S. Kim, S. Cha, H. Park, J. Gong, Y. Noh, W. Kim, S. Lee, D.-K. Min, W. Kim, T.-C. Kim and E. Jung, Samsung Electronics Co., Ltd, Korea

10-4 - 17:25

A MEMS-Based Charge Pump, Y. Lin, W.-C. Li and C.T.-C. Nguyen, Univ. of California, USA

SESSION 11 - NAND and 3D NVM [Shunju II]

Wednesday, June 12, 16:10-17:50

Chairpersons: H. Miyake, Elpida Memory Inc.
J. Alsmeyer, SanDisk

11-1 - 16:10

A Novel Bit Alterable 3D NAND Flash Using Junction-Free P-Channel Device with Band-to-Band Tunneling Induced Hot-Electron Programming, H.-T. Lue, K.-P. Chang, C.-P. Chen, T.-H. Yeh, T.-H. Hsu, P.-Y. Du, Y.-H. Shih and C.-Y. Lu, Macronix International Co., Ltd., Taiwan

11-2 - 16:35

A New Read Method Suppressing Effect of Random Telegraph Noise in NAND Flash Memory by Using Hysteretic Characteristic, M.-K. Jeong*, S.-M. Joe*, H.-J. Kang*, K.-R. Han**, G. Cho**, S.-K. Park**, B.-G. Park* and J.-H. Lee*, *Seoul National Univ. and **SK hynix Inc., Korea

11-3 - 17:00

Study of the Interference and Disturb Mechanisms of Split-Page 3D Vertical Gate (VG) NAND Flash and Optimized Programming Algorithms for Multi-Level Cell (MLC) Storage, C.-C. Hsieh, H.-T. Lue, Y.C. Li, K.-P. Chang, H.C. Lu, H.-P. Li, W.-C. Chen, Y.-H. Hsiao, S.-N. Hung, T.-W. Chen, Y.-H. Shih and C.-Y. Lu, Macronix International Co., Ltd., Taiwan

11-4 - 17:25

3D Vertical RRAM – Scaling Limit Analysis and Demonstration of 3D Array Operation, S. Yu*, H.-Y. Chen*, Y. Deng**, B. Gao**, Z. Jiang*, J. Kang** and H.-S. P. Wong*, *Stanford Univ., USA and **Beijing Univ., China

SESSION 12 - ReRAM 2 [Shunju II]

Thursday, June 13, 8:30-10:10

Chairpersons: K. Tateiwa, Panasonic Corp.
C. Mazure, Soitec Group

12-1 - 8:30

Understanding of the Intrinsic Characteristics and Memory Trade-Offs of Sub- μ A Filamentary RRAM Operation, L. Goux*, A. Fantini*, R. Degraeve*, N. Raghavan***, R. Nigon*, S. Strangio*, G. Kar*, D.J. Wouters***, Y.Y. Chen***, M. Komura***, F.De Stefano**, V.V. Afanas'ev** and M. Jurczak*, *imec, ** KU Leuven and ***Toshiba Corp., Belgium

12-2 - 8:55

RTN Insight to Filamentary Instability and Disturb Immunity in Ultra-Low Power Switching HfO_x and AlO_x RRAM, N. Raghavan***, R. Degraeve*, L. Goux*, A. Fantini***, D.J. Wouters***, G. Groeseneken*** and M. Jurczak*, *imec and **KU Leuven, Belgium

12-3 - 9:20

Self-Rectifying Bipolar TaO_x/TiO₂ RRAM with Superior Endurance Over 10¹² Cycles for 3D High-Density Storage-Class Memory, C.-W. Hsu*, I.-T. Wang*, C.-L. Lo*, M.-C. Chiang**, W.-Y. Jang**, C.-H. Lin** and T.-H. Hou*, *National Chiao Tung Univ. and **Winbond Electronics Corp., Taiwan

12-4 - 9:45

Multi-Layer Tunnel Barrier (Ta₂O₅/TaO_x/TiO₂) Engineering for Bipolar RRAM Selector Applications, J. Woo*, W. Lee**, S. Park, S. Kim**, D. Lee*, G. Choi*, E. Cha*, J.H. Lee*, W.Y. Jung*, C.G. Park* and H. Hwang*, *Pohang Univ. of Sci. and Tech. (POSTECH) and **Gwangju Institute of Sci. and Tech. (GIST), Korea

Circuits SESSION 9 - Technology / Circuits Joint Focus Session - Emerging Memories [Shunju I]

Thursday, June 13, 10:30-12:35

Chairpersons: R. Takemura, Hitachi, Ltd.
F. Hamzaoglu, Intel Corp.

9-1 - 10:30

1Mb 0.41 μ m² 2T-2R Cell Nonvolatile TCAM with Two-Bit Encoding and Clocked Self-Referenced Sensing, J. Li*, R. Montoya*, M. Ishii**, K. Stawiasz*, T. Nishida****, K. Maloney****, G. Ditlow*, S. Lewis****, T. Maffitt****, R. Jordan****, L. Chang* and P. Song*, *IBM T. J. Watson Research Center, USA, **IBM Tokyo Research Lab, ***IBM Japan Services Company Ltd., Japan and ****IBM Burlington, USA

9-2 - 10:55

Fabrication of a 99%-Energy-Less Nonvolatile Multi-Functional CAM Chip Using Hierarchical Power Gating for a Massively-Parallel Full-Text-Search Engine, S. Matsunaga*, N. Sakimura**, R. Nebashi**, Y. Tsuji**, A. Morioka**, T. Sugabayashi**, S. Miura**, H. Honjo**, K. Kinoshita*, H. Sato*, S. Fukami*, M. Natsui*, A. Mochizuki*, S. Ikeda*, T. Endoh*, H. Ohno* and T. Hanyu*, *Tohoku Univ. and **NEC Corp., Japan

9-3 - 11:20

A 250-MHz 256b-I/O 1-Mb STT-MRAM with Advanced Perpendicular MTJ Based Dual Cell for Nonvolatile Magnetic Caches to Reduce Active Power of Processors, H. Noguchi, K. Kushida, K. Ikegami, K. Abe, E. Kitagawa, S. Kashiwada, C. Kamata, A. Kawasumi, H. Hara and S. Fujita, Toshiba Corp., Japan

9-4 - 11:45

A 1.5nsec/2.1nsec Random Read/Write Cycle 1Mb STT-RAM Using 6T2MTJ Cell with Background Write for Nonvolatile e-Memories, T. Ohsawa*, S. Miura**, K. Kinoshita*, H. Honjo**, S. Ikeda*, T. Hanyu*, H. Ohno* and T. Endoh*, *Tohoku Univ. and **NEC Corp., Japan

9-5 - 12:10

Area-Efficient Embedded RRAM Macros with Sub-5ns Random-Read-Access-Time Using Logic-Process Parasitic-BJT-Switch (0T1R) Cell and Read-Disturb-Free Temperature-Aware Current-Mode Read Scheme, M.-F. Chang*, C.-C. Kuo*, S.-S. Sheu**, C.-J. Lin*, Y.-C. King*, Z.-H. Lin**, K.-L. Su**, Y.-S. Chen**, W.-P. Lin**, H.-Y. Lee**, C.-H. Tsai**, W.-S. Chen**, F.T. Chen**, T.-K. Ku**, M.-J. Kao**, M.-J. Tsai**, J.-J. Wu****, Y.-D. Chih*** and S. Natarajan***, *National Tsing Hua Univ., **ITRI and ***TSMC, Taiwan

SESSION 13 - RTN [Suzaku III]

Thursday, June 13, 10:30-12:10

Chairpersons: S. Yamakawa, Sony Corp.
M. Mehrotra, Texas Instruments, Inc.

13-1 - 10:30

Experimental Study of Channel Doping Concentration Impacts on Random Telegraph Signal Noise and Successful Noise Suppression by Strain Induced Mobility Enhancement, J. Chen, Y. Higashi, I. Hirano and Y. Mitani, Toshiba Corp., Japan

13-2 - 10:55

Deep Understanding of AC RTN in MuGFETs through New Characterization Method and Impacts on Logic Circuits, J. Zou*, R. Wang*, M. Luo*, R. Huang*, N. Xu**, P. Ren*, C. Liu*, W. Xiong***, J. Wang****, J. Liu****, J. Wu****, W. Wong****, S. Yu****, H. Wu****, S.-W. Lee**** and Y. Wang*, *Beijing Univ., China, **Univ. of California, USA, ***AMD GmbH, Germany and ****Semiconductor Manufacturing International Corp. (SMIC), China

13-3 - 11:20

RTN Induced Frequency Shift Measurements Using a Ring Oscillator Based Circuit, Q. Tang*, X. Wang*, J. Keane** and C.H. Kim*, *Univ. of Minnesota and **Intel Corp., USA

13-4 - 11:45

Degradation of Time Dependent Variability Due to Interface State Generation, M. Toledano-Luque*, B. Kaczer*, J. Franco*, P.J. Roussel*, M. Bina**, T. Grasser**, M. Cho*, P. Weckx**** and G. Groeseneken****, *imec, Belgium, **TU Wien, Austria and ***KU Leuven, Belgium

SESSION 14 - Process Technology [Shunju II]

Thursday, June 13, 10:30-12:35

Chairpersons: S. Choi, Samsung Electronics Co., Ltd.
C.-P. Chang, Applied Materials, Inc.

14-1 - 10:30

Highly Scalable Effective Work Function Engineering Approach for Multi-V_F Modulation of Planar and FinFET-Based RMG High-k Last Devices for (Sub-)22nm Nodes, A. Veloso*, G. Boccardi*, L.-Å. Ragnarsson*, Y. Higuchi**, J.W. Lee***, E. Simoen*, P.J. Roussel*, M.J. Cho,* S.A. Chew*, T. Schram*, H. Dekkers*, A. Van Ammel*, T. Witters*, S. Brus*, A. Dangol*, V. Paraschiv*, E. Vecchio*, X. Shi*, F. Sebaai*, K. Kellens*, N. Heylen*, K. Devriendt*, O. Richard*, H. Bender*, T. Chiarella*, H. Arimura***, A. Thean* and N. Horiguchi*, *imec, **Panasonic Corp. and ***KU Leuven, Belgium

14-2 - 10:55

Heated Implantation with Amorphous Carbon CMOS Mask for Scaled FinFETs, M. Togo*, Y. Sasaki*, G. Zschätzsch**, G. Boccardi*, R. Ritzenhalter*, J.W. Lee*, F. Khaja***, B. Colombeau***, L. Godet***, P. Martin***, S. Brus*, S.E. Altamirano*, G. Mannaert*, H. Dekkers*, G. Hellings*, N. Horiguchi*, W. Vandervorst* and A. Thean*, *imec, **KU Leuven, Belgium and **Applied Materials, USA

14-3 - 11:20

NFET Effective Work Function Improvement via Stress Memorization Technique in Replacement Metal Gate Technology, Y. Liu*, H.V. Meer*, O. Gluschenkov**, X. Yang*, F. Sato**, K.H. Cho***, M. Ganz*, H. Utomo**, Y. Wang**, U. Kwon**, H. Kothari****, W. Mcmahon*, S. Uppal*, M. Jin***, C. Tian**, W. Lai**, R. Ramachandran**, E. Josse****, S. Jain**, V. Narayanan**, M. Eller*, S. Samavedam*, H. Shang** and R. Divakaruni**, *GLOBALFOUNDRIES, **IBM Microelectronics, ***Samsung Electronics and ****STMicroelectronics, USA

14-4 - 11:45

Barrier Height Reduction to 0.15eV and Contact Resistivity Reduction to 9.1×10⁻⁹ Ω·cm² Using Ultrathin TiO_{2-x} Interlayer between Metal and Silicon, A. Agrawal*, J. Lin*, B. Zheng**, S. Sharma**, S. Chopra**, K. Wang*, A. Gelatos**, S. Mohney* and S. Datta*, *The Pennsylvania State Univ. and **Applied Materials, USA

14-5 - 12:10

64nm Pitch Interconnects: Optimized for Designability, Manufacturability and Extendibility, C. Goldberg*, S.H. Park**, B.Y. Kim*, S.B. Law***, B. Hamieh*, J. Jung**, B.H. Kim**, S.H. Rhee***, M. Oh***, M. Mobley***, E. Laffosse***, A. Kim****, A. Thomas****, P. Malinge*, T. Fryxell***, K.J. Lim**, I.S. Park**, B. Bahierathan*, F. Wu***, B. Erenturk***, W.C. Jeon**, H.C. Choi**, Y.J. Park**, H. Kim**, T.Q. Chen***, S. Thibaut*, C. Niu*, J. Zhang*, R. Filippi****, E. Kaltalioglu****, R. Achanta****, P.-C. Wang****, H. Yang*, J.P. Geronimi*, F. Pagette***, V. Chauhan***, A. Ogino****, R. Srivastava***, R. Koshy***, F. Baumann****, A. Simon****, J. Nag****, T. Cheng****, J. Fitzsimmons****, W. Tseng****, Y. Lin***, Z. Sun***, T. Bolom***, T.-M. Ko****, L. Clevenger****, J. Kim**, J. Sudijono*** and R. Sampson*, *STMicroelectronics, **Samsung Electronics, ***GLOBALFOUNDRIES and ****IBM Microelectronics, USA

Luncheon Talk [Suzaku II]

Thursday, June 13, 12:45-14:05

Organizer: H. Kabuo, Panasonic Corp.

Symbiosis with Lightning Which Is One of the Most Spectacular Natural Phenomenon, T. Kudo, Otowa Electric Co., Ltd., Japan

Technology / Circuits Jumbo Joint Focus Session 2 - SRAM [Shunju I]

Thursday, June 13, 14:20-18:20

Chairpersons: T. Tanaka, Fujitsu Semiconductor Ltd.
S. Sridhara, Texas Instruments

JJ2-1 - 14:20 (Invited)

Fully-Depleted Planar Technologies and Static RAM, T. Hook*, K. Cheng**, B. Doris**, A. Khakifirooz**, Q. Liu****, S. Ponoth**, C. Radens*** and M. Vinet****, *IBM SRDC, **IBM Albany, ***IBM East Fishkill, ****STMicroelectronics, *****LETI, USA

JJ2-2 - 14:45

A 20nm 0.6V 2.1μW/MHz 128kb SRAM with No Half Select Issue by Interleave Wordline and Hierarchical Bitline Scheme, H. Fujiwara, M. Yabuuchi, M. Morimoto, K. Tanaka, M. Tanaka, N. Maeda, Y. Tsukamoto and K. Nii, Renesas Electronics Corp., Japan

JJ2-3 - 15:10

FDSOI Process/Design Full Solutions for Ultra Low Leakage, High Speed and Low Voltage SRAMs, R. Ranica*, N. Planes*, O. Weber**, O. Thomas**, S. Haendler*, D. Noblet*, D. Croain*, C. Gardin* and F. Arnaud*, *STMicroelectronics and **CEA, LETI, MINATEC, France

JJ2-4 - 15:35

Ultralow-Voltage Operation of Silicon-on-Thin-BOX (SOTB) 2Mbit SRAM Down to 0.37 V Utilizing Adaptive Back Bias, Y. Yamamoto*, H. Makiyama*, H. Shinohara*, T. Iwamatsu*, H. Oda*, S. Kamohara*, N. Sugii*, Y. Yamaguchi*, T. Mizutani** and T. Hiramoto**, *Low-power Electronics Association & Project (LEAP) and **The Univ. of Tokyo, Japan

Chairpersons: H. Yamauchi, Fukuoka Institute of Technology
J. Cheek, Freescale

JJ2-5 - 16:15 (Invited)

Enhancing SRAM Performance by Advanced FinFET Device and Circuit Technology Collaboration for 14nm Node and Beyond, K. Endo, S. O'uchi, T. Matsukawa, Y. Liu, K. Sakamoto, W. Mizubayashi, S. Migita, Y. Morita, H. Ota, E. Suzuki and M. Masahara, Nanoelectronics Research Institute, National Institute of Advanced Industrial Sci. and Tech., Japan

JJ2-6 - 16:40

Dual-V_{cc} 8T-Bitcell SRAM Array in 22nm Tri-Gate CMOS for Energy-Efficient Operation across Wide Dynamic Voltage Range, J. Kulkarni, M. Khellah, J. Tschanz, B. Geuskens, R. Jain, S. Kim and V. De, Intel Corp., USA

JJ2-7 - 17:05

A 10 nm Si-Based Bulk FinFETs 6T SRAM with Multiple Fin Heights Technology for 25% Better Static Noise Margin, M.-C. Chen*, C.-H. Lin*, Y.-F. Hou*, Y.-J. Chen*, C.-Y. Lin*, F.-K. Hsueh*, H.-L. Liu*, C.-T. Liu*, B.-W. Wang**, H.-C. Chen*, C.-C. Chen*, S.-H. Chen*, C.-T. Wu*, T.-Y. Lai*, M.-Y. Lee*, B.-W. Wu*, C.-S. Wu*, I. Yang*, Y.-P. Hsieh***, C.H. Ho*, T. Wang**, A.B. Sachid****, C. Hu**** and F.-L. Yang*, *National Nano Device Labs. (NDL), **National Chiao-Tung Univ., ***National Cheng Kung Univ., Taiwan and ****UC Berkeley, USA

JJ2-8 - 17:30

A 210mV 7.3MHz 8T SRAM with Dual Data-Aware Write-Assists and Negative Read Wordline for High Cell-Stability, Speed and Area-Efficiency, C.-F. Chen*, T.-H. Chang*, L.-F. Chen*, M.-F. Chang* and H. Yamamoto**, *National Tsing Hua Univ., Taiwan and **Fukuoka Institute of Technology, Japan

JJ2-9 - 17:55

A 22nm 2.5MB Slice On-Die L3 Cache for the Next Generation Xeon® Processor, W. Chen, S.-L. Chen, S. Chiu, R. Ganesan, V. Lukka, W.W. Mar and S. Rusu, Intel Corp., USA

SESSION 15 - Nanowire [Shunju II]

Thursday, June 13, 14:20-16:00

Chairpersons: B.H. Lee, Gwangju Institute of Sci. and Tech.
B.-K. Liew, nVidia

15-1 - 14:20

Innovative Through-Si 3D Lithography for Ultimate Self-Aligned Planar Double-Gate and Gate-All-Around Nanowire Transistors, R. Coquand****, S. Monfray*, S. Barraud**, M.P. Samson***, C. Arvet***, J. Pradelles**, J. Bustos***, L. Martin**, L. Tostis**, P. Perreau**, J.M. Hartmann**, J. Lardon*, M. Cassé**, L. Clement*, A. Pofelski*, K. Lepinay*, G. Ghibaudo***, O. Faynot**, T. Poiroux**, F. Boeuf*, T. Skotnicki* and B. De Salvo**, *STMicroelectronics, **CEA, LETI, Minatec and ***IMEP-LAHC, France

15-2 - 14:45

Systematic Understanding of Channel-Size Dependence of Low-Frequency Noise in 10nm-Diameter Tri-Gate Nanowire MOSFETs, M. Saitoh, K. Ota, C. Tanaka and T. Numata, Toshiba Corp., Japan

15-3 - 15:10

Scaling of Ω-Gate SOI Nanowire N- and P-FET Down to 10nm Gate Length: Size- and Orientation-Dependent Strain Effects, S. Barraud*, R. Coquand*****, V. Maffini-Alvaro*, M.-P. Samson***, J.-M. Hartmann*, L. Tostis*, M. Cassé*, V.-H. Nguyen**, F. Trizzon*, Y.-M. Niquet**, C. Tabone*, P. Perreau, F. Allain*, C. Vizioz*, C. Comboroure****, F. Aussenac*, S. Monfray***, G. Ghibaudo***, F. Boeuf***, B. De Salvo* and O. Faynot*, *CEA, LETI, **CEA, INAC, MINATEC, ***STMicroelectronics and ***IMEP-LAHC, France

15-4 - 15:35

Performance of GAA Poly-Si Nanosheet (2nm) Channel of Junctionless Transistors with Ideal Subthreshold Slope, H.-B. Chen*, Y.-C. Wu**, C.-Y. Chang*, M.-H. Han*, N.-H. Lu** and Y.-C. Cheng**, *National Chiao-Tung Univ. and **National Tsing Hua Univ., Taiwan

SESSION 16 - Beyond CMOS [Shunju II]

Thursday, June 13, 16:15-17:55

Chairpersons: H. Morimura, NTT Corp.
T. Palacios, Massachusetts Institute of Technology

16-1 - 16:15

Synthetic Electric Field Tunnel FETs: Drain Current Multiplication Demonstrated by Wrapped Gate Electrode Around Ultrathin Epitaxial Channel, Y. Morita, T. Mori, S. Migita, W. Mizubayashi, A. Tanabe, K. Fukuda, T. Matsukawa, K. Endo, S. O'uchi, Y.X. Liu, M. Masahara and H. Ota, Green Nanoelectronics Center (GNC), Nanoelectronics Research Institute (NeRI) and National Institute of Advanced Industrial Sci. and Tech. (AIST), Japan

16-2 - 16:40

Neural Network Based on a Three-Terminal Ferroelectric Memristor to Enable On-Chip Pattern Recognition, Y. Kaneko, Y. Nishitani, M. Ueda and A. Tsujimura, Panasonic Corp., Japan

16-3 - 17:05

Performance of Threshold Switching in Chalcogenide Glass for 3D Stackable Selector, S. Kim, Y.-B. Kim, K.M. Kim, S.-J. Kim, S.R. Lee, M. Chang, E. Cho, M.-J. Lee, D. Lee, C.J. Kim, U.-I. Chung and I.-K. Yoo, Samsung Advanced Institute of Technology, Korea

16-4 - 17:30

Bidirectional TaO-Diode-Selected, Complementary Atom Switch (DCAS) for Area-Efficient, Nonvolatile Crossbar Switch Block, K. Okamoto, M. Tada, N. Banno, T. Sakamoto, M. Miyamura, N. Iguchi, T. Nohisa and H. Hada, Low-power Electronics Association & Project (LEAP), Japan

SESSION 17 - Late News [Suzaku II]

Thursday, June 13, 16:15-17:00

Chairpersons: T. Iwamatsu, Renesas Electronics Corp.

17-1 - 16:15

(Late News) Record Extrinsic Transconductance (2.45 mS/μm at $V_{DS} = 0.5$ V) InAs/In_{0.53}Ga_{0.47}As Channel MOSFETs Using MOCVD Source-Drain Regrowth, S. Lee, C.-Y. Huang, A.D. Carter, D.C. Elias, J.J.M. Law, V. Chobpattana, S. Krämer, B.J. Thibeault, W. Mitchell, S. Stemmer, A.C. Gossard and M.J.W. Rodwell, Univ. of California, USA

17-2 - 16:30

(Late News) Experimental Analysis and Modeling of Self Heating Effect in Dielectric Isolated Planar and Fin Devices, S. Lee, R. Wachnik, P. Hyde, L. Wagner, J. Johnson, A. Chou, A. Kumar, S. Narasimha, T. Standaert, B. Greene, T. Yamashita, J. Johnson, K. Balakrishnan, H. Bu, S. Springer, G. Freeman, W. Henson and E. Nowak, IBM Semiconductor Research and Development Center, USA

17-3 - 16:45

(Late News) High-Voltage Complementary BEOL-FETs on Cu Interconnects Using N-type IGZO and P-type SnO Dual Oxide Semiconductor Channels, H. Sunamura, K. Kaneko, N. Furutake, S. Saito, M. Narihiro, M. Hane and Y. Hayashi, Renesas Electronics Corp., Japan