16th Annual Conference on Recent Advances in Flame Retardancy of Polymeric Materials 2005

Stamford, Connecticut, USA 22-25 May 2005

Editor:

Menachem Lewin

ISBN: 978-1-63266-392-4

Printed from e-media with permission by:

Curran Associates, Inc. 57 Morehouse Lane Red Hook, NY 12571



Some format issues inherent in the e-media version may also appear in this print version.

Copyright© (2005) by BCC Research All rights reserved.

Printed by Curran Associates, Inc. (2014)

For permission requests, please contact BCC Research at the address below.

BCC Research 35 Walnut Street, Suite 100 Wellesley, MA 02481

Phone: (781) 489-7301 Fax: (781) 253-3933

sales@bccresearch.com

Additional copies of this publication are available from:

Curran Associates, Inc. 57 Morehouse Lane Red Hook, NY 12571 USA Phone: 845-758-0400

Fax: 845-758-2634

Email: curran@proceedings.com Web: www.proceedings.com

PREFA	ACEviii
SESSIC	ON I: SELECTED FR TOPICS AND REVIEWS
I-A	Synergy in Flame Retardancy of Polymers: Application and Recent Development
	Serge Bourbigot, Sophie Duquesne, Michel Le Bras, René Delobel Laboratoire Procédés d'Élaboration des Revêtements Fonctionnels (PERF), École Nationale Supérieure de Chimie de Lille (ENSCL), France
	Xavier Flambard Laboratoire de Génie et Matériaux Textiles (GEMTEX), École Nationale Supérieure des Arts Industries Textiles (ENSAIT), France
I-B	A Review of New Developments in Flame Retardancy of Polycarbonate and it's Blends
	Edward D. Weil Polytechnic University
I-C	The Use of Titanates and Zirconates in Flame Retarded Polymer Compositions
SESSIC	ON II: SELECTED FR TOPICS AND REVIEWS (CONT.)
II-A	Understanding the Relations between Properties and Flammability of Polymeric Materials: Development of a Thermo- kinetic Model
	Richard E. Lyon W.J. Hughes (FAA) Technical Center

II-B	Evolution of Hydrogen Chloride Following Thermal Decomposition of Poly(Vinyl Chloride)
ІІ-С	Development of New Halogen-free Flame Retardant Engineering Plastics by Application of Automated Optical Investigation Methods 75 Jochen M. Endtner Lanxess Deutschland GmbH
SESSI	ON III: HALOGEN AND NON-HALOGEN FLAME RETARDANCY
III-A	New Phosphorus-containing Flame Retardants for Thermoplastics
	Uwe Dittrich, Bertold Just, Holger Keller Schill+Seilacher Corporation Klaus Heinemann, Erich Meusel
	Thuringian Institute for Textile and Plastics Research
III-B	Novel Phosphate Ester Flame Retardants from Resorcinol
SESSI	ON IV: HALOGEN AND NON-HALOGEN FR (CONTINUED)
IV-A	Increasing Intumescence Efficiency by a Systematic Approach

IV-B	Brominated Arylphosphates as Potential Dual Action Flame Retardants
	Bob A. Howell, Young-Jun Cho Center for Applications in Polymer Science Central Michigan University
IV-C	Reinforcement of Fire Safety in the Car Industry
	A. Ben-Ziv, J. Schinert. G. Reznik, I. Finberg, P. Georlette ICL-IP
IV-D	Reactive Flame Retardants for Flexible Polyurethane Foams
	M. Peled Dead Sea Bromine Group, Makhleff House
	Presenters at BCC T.Geran, D. Murphy AmeriBrom, Inc.
IV-E	Recent Advances on the Use of Borates as Fire Retardants in Halogen-free Polymers
IV-F	Recent Research in Halogen-free Flame Retardants for Polyesters

SESSION V: NANOCOMPOSITES IN FLAME RETARDANCY

V-A	Progress with Nanostructured Flame Retardants	180
V-B	Structure and Migration Phenomena of Nanocomposites at Elevated Temperatures	189
V-C	Additional Evidence by X-Ray Photoelectron Spectroscopy (XPS) of the Migration of Clay Upon Heating at Elevated Temperatures of PP/OLS Nanocomposites	209
	Polytechnic University	
V-D	Adapting Hydroxy Double Salts for Polymer Fire Retardancy Applications	215
	Jeanne M. Hossenlopp, Everson Kandare Marquette University Department of Chemistry	
V-E	Layered-double Hydroxides: A Family of Crystals for Polymeric Nanocomposites with High FR Properties	221
	Massimiliano Franceschi Cimteclab, Area Science Park, Italy	
	Sergio Meriani DMRN University of Trieste, Italy	

SESSIC	ON VI: NANOCOMPOSITES IN FR (CONT.)	
VI-A	Flammability of Intumescent Fire Retardant System Based on Nano-modifiers	31
VI-B	Recent Advances in the Use of Nanocomposites for Fire Retardancy 25 Charles A. Wilkie, Grace Chigwada, Jinguo, Dongyan Wang Department of Chemistry Marguette University	38
VI-C	Comparison Studies on the Flammability of PMMA/Silica and PC/Silica Nanocomposites Prepared via Extrusion	14
SESSIC	ON VII: CONSUMER FOCUS INDUSTRIAL APPLICATIONS	
VII-A	Are Indoor Children's Playground Structures Fire Safe?	56
VII-B	Comparisons of the Recyclability of Flame Retarded Plastics Used in Electrical and Electronic Equipment	77
SESSIC	ON VIII: CONSUMER FOCUS INDUSTRIAL APPLICATIONS (CONT.)	ı
VIII-A	Materials in Navy Applications	38

VIII-B	Effect of Novolacs and Gladss Fiber on Flammability of Polycarbonate with PPFBS by Cone/LOI/TGA-FTIR/XPS	
	Jianqi Wang, Nianhua Zhidong Han Beijing Institute of Technology	
VIII-C	Patent Activity in the Flame Retardant Field	
VIII-D	Comparison of Different Reactive Organo-phosphorus Flame Retardant Agents for Cotton: Part I. The Bonding of the Flame Retardant Agents to Cotton Charles Q. Yang, Weidong Wu Department of Textiles, Merchandising and Interiors University of Georgia	
SESSIO	N IX: STANDARDS AND TESTING	
IX-A	An Update on the Current Regulatory Status of Flame Retardants 340 Raymond B. Dawson, Susan D. Landry, Veronique Steukers Albemarle Corporation	
IX-B	Is the Heat of Gasification a Meaningful Quantity for Polymers?	
IX-C	New and Potential Textile Flammability Regulations	
	M.L. Wallace Cotton Incorporated	

SESSION X.	STANDARDS AND	TESTING ((CONT)
DEDUCTOR 12.		TENTING	COLLE

X-A	Extrapolating Cone Calorimeter Heat Release Rate Measurements 378 Marc R. Nyden National Institute of Standards and Technology Building and Fire Research Laboratory
Х-В	Catastrophic Failure Research of Pioneering Automotive Systems 387 Nathan Weyandt
	Southwest Research Institute ®

PREFACE TO VOLUME XVI

The present volume contains the papers presented at the 16th Annual BCC Conference on Recent Advances in Flame Retardancy of Polymeric Materials held in Stamford CT on May 23-25, 2005. This 16th Conference, which is the fifth in the new millennium, confirmed the continuity and maturity of this annual event. This conference took place in the sixth year of the second decade of these memorable conferences and enables another opportunity to look back, review, assess, and re-evaluate the developments in the last few years and to view plans for the future. The Conferences were initiated in 1990 by Menachem Lewin and Gerald Kirshenbaum, who noticed the renewed and growing interest in the polymer community, both in academia and in industry, in the thermal stability and flame retardancy of polymers. They believed in the need to provide a new forum for presenting and discussing pertinent problems and new developments from a broad perspective. They believed that this forum should include—in addition to the scientific and technical outlook—the viewpoints and needs of the consumers, marketing experts, and public regulatory agencies.

The field of flame retardancy has witnessed in the last decade a vigorous development of new technologies and new products and materials to meet the challenge of the needs of new industries-such as the computer, electronics and telecommunication industries. An additional challenge was presented by the growing awareness of environmental issues and by the stiffening demands of consumer safety, which have been put forward by governments and public agencies. It became clear that new flame retardant systems are needed to meet the new product and market demands. New regulations, standards and testing methods, as well as instruments, are essential for assessing and defining these needs. Such new regulations are indeed being introduced, particularly in recent years in the European community. More regulations are being planned and prepared for the flame retardancy of specific products. These new regulations and standards are becoming increasingly detailed, and require new, improved flame retardancy systems to meet the challenge of the more exacting tests. It is not surprising therefore, that the number of scientists and technologists engaged in this field, as well as the number of universities and companies dealing in flame retardancy, is steadily growing.

Several important new avenues for flame retarding polymers were developed since the beginning of these conferences. They are fully reflected in the Proceedings of our conferences, For example: intumescence, synergism, catalysis, the advent of nanocomposite barriers, application of silicone formulations, catalyzed endothermic flame retardants, introduction of low melting glasses and frits, diversification of testing methods, the introduction of cone calorimetry, fully computerized testing instruments, development of non-halogen flame retardants, to mention a few. The ca. 5400 pages of the proceedings of our conferences, with over 450 papers constitute at

present the most important, continuous, and concentrated literature source on flame retardancy of polymers. The proceedings appearing under the name *Recent Advances* in *Flame Retardancy of Polymeric Materials* are today an indispensable tool for all engaged in research, production of polymers and flame retardants, and in marketing and testing.

The success of the sixteen conferences held in the years 1990-2005, which were ably administered by the Business Communications Company of Norwalk, CT, under the devoted management of Louis Naturman and coordinated by Mrs. Sharon Faust, is spectacular. Their impact on the polymer and plastics community in industry and academia, and among consumers and regulators, provided solid evidence to the validity of the basic approaches to the problems of flame retardancy, which govern the programs of the conferences. These approaches call for a broad interdisciplinary treatment of flame retardancy, so as to achieve a balanced view embracing most aspects of the field.

The conferences aim at providing answers to the needs of various groups of experts in several areas. Experts working in a particular area of flame retardancy are given valuable up-to-date information on the state of the art and on new developments, which may be important to them in the future. Those with experience in other fields of polymer science and technology are exposed to, and initiated into, the field of flame retardancy in an authoritative and balanced manner. For executive personnel, a chance is presented to obtain a clear overview of the field by recognized experts and to identify opportunities for new ventures.

In the past sixteen conferences it has happened several times that new concepts, discoveries, and technologies were disclosed and reviewed for the first time. They were exposed to in-depth discussions of their validity, ramifications, and applicability. These discussions led to the broadening of the new approaches and to formulation of new research and development programs.

The BCC Flame Retardancy Conferences are virtually international. The Sixteenth Conference was attended by delegates from 14 countries, providing ample opportunities for exchange and transfers of technology.

The Program of our Conference has been recently changed. Section two of the program now embraces both halogen and non-halogen containing flame-retardants. A new section three: "Nanocomposites in Flame Retardancy," has been added taking into consideration the very pronounced interest in nanocomposites and the considerable number of papers that are currently being published on the application of nanocomposites in flame retardancy. This change reflects a major development in the field of polymers in general, and in the field of flame retardancy in particular—namely the hybridization of organic and inorganic compounds in polymeric compositions. This

development is still in its initial stages and we trust that our conferences will enhance this trend even further. The sections of the Sixteenth Conference were as follows:

- Selected FR Topics and Reviews
- Halogen and Non-Halogen Flame Retardancy
- Nanocomposites in Flame Retardancy
- Consumer Focus Industrial Applications
- Standards and Testing

The sixteen successful annual Conferences on Recent Advances in Flame Retardancy of Polymeric Materials testify to a continuous strong activity in the various aspects of this field. It shows that not only the technical and commercial interest in flame retardancy is sustained but also indicates great vitality, as evidenced by the new and sometimes striking developments in the science and technology, and by the innovative applications, testing methods, and standards, presented and discussed at the Conferences.

The conferences presently appear to be well established internationally. Speakers and participants from 20 countries and five continents took part in the conferences. The conferences became a widely recognized forum of international scientific and technical exchange in the field of polymers. They are also considered the best and most important flame retardancy conferences in the United States. Most internationally famous scientists and technologists of flame retardancy attend the conferences regularly.

Finally, it is a pleasant duty to express my thanks to all attendees, chairpersons of the sessions, speakers, presenters of posters, and all participants in the discussions that took place throughout the conference. Above all, my deep appreciation goes to Mr. L. Naturman, President of BCC, and Mrs. Sharon Faust, the Coordinator of the conferences as well as to all the other able and devoted BCC staff for the excellent and meticulous preparation and organization of the conferences.

Menachem Lewin

Polymer Research Institute Polytechnic University