Power Plant Pollutant and Effluent Control MEGA Symposium (MEGA 2018)

Best Practices and Future Trends

Baltimore, Maryland, USA 21 - 23 August 2018

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Air and Waste Management Association One Gateway Center, 3rd Floor 420 Fort Duquesne Blvd. Pittsburgh, Pennsylvania 15222-1435 USA

Phone: +1-800-270-3444 +1-412-232-3444 Fax: +1-412-232-3450

info@awma.org

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TECHNICAL PROGRAM – Tuesday, August 21

Registration 7:00 am - 5:00 pm Third Floor

Continental Breakfast 7:00 am - 8:00 am Grand Ballroom Foyer West

8:00 am - 10:00 am **Opening Keynote Session** Grand Ballroom V

Moderator: Michele Gehring, Coterie Environmental, LLC, and A&WMA President-elect

Speakers include:

- Steven Winberg, Assistant Secretary of Fossil Energy, US Department of Energy
- Mandy Gunasekara, Principal Deputy Assistant Administrator for the Office of Air and Radiation, US EPA

1

Sharon Sjostrom, Vice President, ADA-ES Inc. and President of the Institute of Clean Air Companies

10:00 am - 10:20 am Networking break Grand Ballroom Foyer West

10:20 am - 11:45 am

Panel: The Transformation of the Power Industry and the Role of Energy Storage 6 Grand Ballroom V

Session Chair: John Litynski, DOE

Panelists include:

- Matt Moore, Executive Director of Portfolio Strategy, ACES
- Steve Baxley, Manager- Renewables, Storage, and Distributed Generation, Southern Company
- Deck S. Slone, Senior Vice President of Strategy & Public Policy, Arch Coal, Inc.
- Peter Balash, Senior Economist, DOE National Energy Technology Laboratory

11:45 am - 12:10 pm

Technical Presentation: Old Smokey Power - Transforming Aging Power Plants 25 Grand Ballroom V Control #10

Peter T. Belmonte, TRC Solutions, Houston, TX

12:10 pm - 1:10 pm Lunch Grand Ballroom, Salons I - IV

Presenters' Meeting 7:00 am - 8:00 am Grand Ballroom I - IV

Exhibition Hours 4:00 pm - 6:00 pm Grand Ballroom, Salons VI-X

1:10 pm - 2:25 pm **Panel: Regulatory Trends and Strategy: ELG and CCR** 35 Grand Ballroom V

Session Chair: Constance Senior, ADA-ES, Inc.

Panelists include:

- Dan Hedrick, Director of Environmental Affairs, City Utilities of Springfield
- Lisa Bradley, Senior Toxicologist, Haley & Aldrich
- William Kennedy, PE, Manager, Process & Environmental Engineering, Duke Energy

2:25 pm - 2:45 pm **Networking Break** Grand Ballroom Foyer West

Session 1: PREPARING FOR EFFLUENT LIMITATIONS: SELENIUM AND WATER BALANCE

Grand Ballroom V Session Chair: Cassandra Hutson, AECOM

2:45 pm - 3:10 pm

Control #17 Impact of Air Pollution Control Devices on Selenium in FGD and Wastewater Treatment Systems at Coal-Fired Boilers 63 Constance Senior, ADA-ES, Inc., Highlands Ranch, CO

3:10 p m - 3:35 pm

Control #20 **Operational Water Balances for a Coal-Fired Power Plant with** FGDs and Wastewater Recycling

75

89

Jonathan O. Allen, Christopher K. Ferens-Foulet, Allen Analytics LLC, Tucson, AZ; Chethan K. Acharya, Southern Company Services, Birmingham, AL

3:35 pm - 4:00 pm

Control #48 Near Real-Time Detection of Mercury and Selenium for Process Control

Cassandra Hutson, Craig Katkic, Mandi Richardson, AECOM, Austin, TX; Naomi Goodman, EPRI, Palo Alto, CA

4:00 pm - 5:00 pm Poster Session in Exhibit Hall

> **NETWORKING RECEPTION AND EXHIBITION VIEWING** 5:00 pm - 6:00 pm

TECHNICAL PROGRAM – Wednesday, August 22

Registration 7:00 am - 5:00 pm Third Floor **Continental Breakfast** 7:00 am - 8:00 am Exhibit Hall **Presenters' Meeting** 7:00 am - 8:00 am Grand Ballroom I - IV **Exhibition Hours** 9:00 am - 6:00 pm Grand Ballroom VI - X

8:00 am - 9:30 am

Panel: Integration of Diverse Generation Sources and Effects of Variable Load on Pollution Control Equipment and Emissions 104

Grand Ballroom V

Session Chair: Sheila Glesmann, Emission Strategies, Inc.

Speakers include:

- Tony Licata, Partner, Licata Energy & Environmental Consultants, Inc.
- Doug Campbell, Senior Technical Advisor, Nova Scotia Power
- Mike Mattes, President & CEO, Cormetech
- Angelos Kokkinos, Director of the Office of Advanced Technology Systems, US Department of Energy

9:30 am - 10:00 am Networking Break and Exhibition Viewing Exhibit Hall	
TRACK 1 (Grand Ballroom V)	TRACK 2 (Dover A, B, C)
Session 2A MANAGING IMPACTS OF LOAD CYCLING [concurrent with Session 2B] Session Chair: Ian Saratovsky, Lhoist	Session 2B ELG AND CCR [concurrent with Session 2A] Session Chair: John Chang, EPA
10:00 am - 10:25 am Control #41Impacts to SCR System and Catalyst Management from Load Cycling and Reserve Outages Jared Koliha, John Cochran, IBIDEN CERAM Environmental, Inc., Overland Park, KS10:25 am - 10:50 am Control #65Utilization of High Reactivity Hydrated Lime for Heat Rate and Operational Benefits Charles Lockert, Mississippi Lime Company, Chagrin Falls, OH13610:50 am - 11:15 am Control #4010 The Real-Time Measurement of Sulfur Bearing Vaporous Compounds ("SO3", Sulfuric Acid, Ammonium Bisulfate) and its Application for Use for Process and Environmental Control Daniel Menniti, Breen Energy Solutions, Houston, TX14611:15 am - 11:40 am Control #11Improving Acid Gas Abatement: Tales in Dry Sorbent Injection System Optimization Ian Saratovsky, Martin Dillon, Greg Filippelli, Gerald Hunt, Lhoist North 157 America, Fort Worth, TX	10:00 am - 10:25 am Control #50A Detailed Overview of the KLeeNwater Pilot System for ELG ComplianceCompliance160Katie McIntyre, KLEENwater, LLC, Elliston, VA10:25 am - 10:50 am Control #56Heavy Metal Contaminant Sequestration in Ash by PAC Micala Mitchek, Ariel Li, Joe Wong, ADA Carbon Solutions LLC; Sheila Glesmann, Emission Strategies, Inc., Littleton, CO10:50 am - 11:15 am Control #38New Buffer Additive for Wet FGD Systems Lewis B. Benson, Benson Environmental, Sewickley, PA
11:40 am - 12:40 pm Lunch Grand Ballroom I - IV	

TECHNICAL PROGRAM – Wednesday, August 22

TRACK 1 (Grand Ballroom V)

Session 3A

PANEL: REGULATORY TRENDS AND OUTLOOK: NSR/CPP/MATS [concurrent with Session 3B] 189

Session Chair: Michael Goo, ICAC

12:40 pm - 2:20 pm

Speakers include:

- Dan Chartier, Regulatory Director, Environmental Policy, National Rural Electric Cooperative Association (NRECA)
- Angelos Kokkinos, Director of the Office of Advanced Technology Systems, DOE
- Miles Keogh, Executive Director, Naitonal Association of Clean Air Agencies

2:20 pm - 2:40 pm Networking Break and Exhibition Viewing (for both tracks) Exhibit Hall

Session 4A HEAT RATE IMPACTS AND IMPROVEMENTS [concurrent with Session 4B]

Session Chair: Anthony Licata, Licata Energy & Environmental Consultants

2:40 pm - 3:05 pm Control #49

Heat Rate – Impact on EGUs and Emissions Anthony Licata, Licata Energy & Environmental Consultants, Inc., Yonkers, NY; Jeffrey Quick, Utah Geological Survey, Salt Lake City, UT 2,34

3:05 pm - 3:30 pm Control #1

Heat Rate Improvement Case Studies on Coal-Fired Power Plants Emily Kunkel, Rajendra Gaikwad, Sargent & Lundy, Chicago, IL; Rae Cronmiller, NRECA, Washington, DC 247

3:30 pm - 3:55 pm Control #3

Minimizing NOx and Heat Rate in Chinese Coal Fired Utility BoilersRichard Conn, Jeff Shan, Sunco International Co., Ltd, Naperville, IL; May Chen,Blue Horizon, Inc. Suzhou, Jinangsu China; Xiaodong Fang, Xiangyu Hu, MingzhiLu, Xiaolin Xing, Pingwei Power Station, China Power Int'l Development Ltd.,Huainan, Anhui, China259

4:00 pm - 5:00 pm Poster Session in Exhibit Hall

TRACK 2 (Dover A, B, C)

Session 3B EMISSIONS FROM NATURAL GAS-FIRED PLANTS [concurrent with Session 3A]

Session Chair: Stan Mack, Johnson Matthey

12:40 pm - 1:05 pm Control #43 The Impact of Changes in Electric Generation on Air Quality in Northern New Jersey Peter Mayes, Thomas F. McNevin, New Jersey Department of Environmental Protection, NJ

 1:05 pm - 1:30 pm

 Control #9

 Gas Turbine Combined Cycle Startup Emissions - A New Paradigm

 Jordan M. Haywood, Siemens Energy, Inc., Orlando, FL

1:30 pm - 1:55 pm

Control #21 Advanced SCR Catalysts for Combustion Turbines Gavin MacInnes, Christopher Bertole, Brian Helner, CORMETECH Inc., Durham, NC; Neal Coffey, Ennis Power Company, LLC, Dallas, TX 217

 1:55 pm - 2:20 pm

 Control #71

 Low Level NOx Monitoring on "Rapid Start" Simple Cycle Turbines

 Jeremy Whorton, Thermo Fisher Scientific; Tommy Leach, Oklahoma
 2 2 8

 Gas & Electric

Session 4B EMISSIONS MONITORING

[concurrent with Session 4A]

Session Chair: William Vining, BASF

2:40 pm - 3:05 pm Control #52

Improved Measurements of PM10/2.5 Emissions from Natural Gas-Fired Combined Cycle Power Generation Units 273 Jordan Haywood, Siemens Energy Inc., Orlando, FL; Glenn England, Ramboll US Corporation, Orange County, CA; Kevin Crosby, Montrose Air Quality Services LLC, San Francisco, CA

3:05 pm - 3:30 pm Control #34

Innovative Measurement Technologies: Hg, SO3, NH3, HCl, HBr, As, Se Alexandra Sipershteyn, The Ohio Lumex Company, Cleveland, OH

3:30 pm - 3:55 pm

Control #29 Effects of Sample Conditioning on SO2 Retention and Measured Emissions Craig D. Sunada, Amy Geary, Perma Pure LLC, A Halma Company, Lakewood, NI

> 5:00 pm - 6:00 pm Reception in Exhibit Hall

TECHNICAL PROGRAM – Thursday, August 23

Registration **Continental Breakfast Presenters' Meeting Exhibition Hours** 7:00 am - 12:00 pm 7:00 am - 8:00 am 7:00 am - 8:00 am 7:30 am - 12:00 pm Third floor Exhibit Hall Grand Ballroom I - IV TRACK 1 (Dover A, B, C) TRACK 2 (Grand Ballroom V) **Session 5B** Session 5A PLANT DIGITIZATION AND IMPACTS ON EMISSIONS AND MERCURY MEASUREMENT AND CONTROLS 1 [concurrent with 5B] OPERATING COSTS PANEL [concurrent with Session 5A] 346 Session Chair: Constance Senior, ADA-ES Session Chair: Jessica Mullen, National Energy Technology Laboratory 8:00 am - 8:25 am (NETL) DOE Control #37 Mercury Emissions Rate: The Evolution of Control Technology 8:00 am - 9:40 am Effectiveness J. Edward Cichanowicz, J.E. Cichanowicz, Inc., Los Gatos, CA; Michael Speakers include: Hein, Hein Analytics, LLC, Whitefish, MT; James Marchetti, J.P. Marchetti, Washington, DC 313 Stephen Zitney, Process Systems Engineering Research, National **Energy Technology Laboratory** Paula Restrepo, Power Digital Product Manager, GE Power 8:25 am - 8:50 am Control #28 Marc A. Cremer, Senior Principal and Co-president, Reaction Sulfite Control of WFGD Systems 314 **Engineering International** Ray Gansley, Rita Mardini, General Electric Power, Knoxville, TN 8:50 am - 9:15 am Control #62 Mercury Capture in the Wet Scrubber with WetJect[™] -- Minimizing Plant Balance Effects Regina Rodriguez, Lindsey Costin, Erica Gonzaga, David Mazyck, Carbonxt, Gainesville, FL 327 9:15 am - 9:40 am Control #18 Improving Fuel Flexibility on Bituminous-Fired Boilers with Fuel 338 **Additives for Mercury Control** Constance Senior, Sharon Sjostrom, ADA-ES, Inc., Highlands Ranch, CO 9:40 am - 10:10 am Networking Break and Exhibition Viewing (Exhibit Hall)

Session 6A MERCURY MEASUREMENT AND CONTROLS 2 [concurrent with 6B]

Session Chair: John Pavlish, MEEC

 10:10 am - 10:35 am

 Control #39

 Optimizing ACI Usage to Reduce Costs, Increase Fly Ash Quality, and

 Avoid Corrosion

 John Satterfield, Cabot Corporation, Marshall, TX

10:35 am - 11:00 am

Control #63 **No Bromine, No Problem! – High Performing Activated Carbon** *Regina Rodriguez, Lindsey Costin, Erica Gonzaga, David Mazyck, Carbonxt, Gainesville, FL* 379

 11:00 am - 11:25 am

 Control #13

 Using Mer-Cure and Other Enhancements to Reduce PAC Usage

 Jon Norman, United Conveyor Corporation, Waukegan, IL
 389

Session 6B

DEVELOPMENT ACTIVITIES [concurrent with Session 6A]

Session Chair: CW Lee, US EPA

10:10 am - 10:35 am Control #59

Merits and Plant Specific Experience with SCR Catalyst Bench Scale Testing

Marc Harton, Richard Storm, Innovative Combustion Technologies, Inc.; Jason Bookout, Southern Company Services, Pelham, AL 399

10:35 am - 11:00 am

Control #12 Novel Cross Flow Hybrid Precipitator

Muhammad Ali, Clinton Hedrick, Anbara Lutfullaeva, Khairul Alam, Ohio University, Stocker Center, Athens, OH 416

11:00 am - 11:25 am

Control #74 A Novel Wet Electrostatic Precipitator Installation

Ralph Altman, Bruce Scherer, Altman, Scherer & Associates LLC; M. Zhu, US Power Environmental Technologies 425

TECHNICAL PROGRAM – Thursday, August 23

TRACK 1 (Dover A, B, C)

TRACK 2 (Grand Ballroom V)

11:25 am - 11:45 am Networking Break and Exhibition Viewing (Exhibit Hall)

Session 6A MERCURY MEASUREMENT AND CONTROLS 2 (CON'T) [concurrent with Session 6B]

 11:45 am -12:10 pm

 Control #15

 Working with Your Supplier to Provide Fast and Accurate

 Troubleshooting to Ensure MATS Compliance

 John H. Pavlish, Midwest Energy Emissions Corp. (ME₂C), Grand Forks,

 ND
 439

 12:10 pm - 12:35 pm

 Control #25

 Mercury and Air Toxics Control Using The Chem-Mod™ Solution

 Murray F. Abbott, Chem-Mod LLC, Pittsburgh, PA
 445

 12:35 pm - 1:00 pm

 Control #16

 Activities in South East Asia Supporting Implementation of

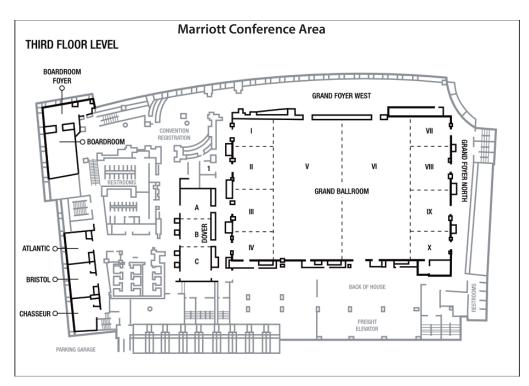
 Minamata Convention on Mercury

 Wojciech Jozewicz, ARCADIS U.S., Inc., Research Triangle Park, NC

Session 6B DEVELOPMENT ACTIVITIES (CON'T) [concurrent with Session 6A]

11:45 am - 12:10 pm Control #2 Aerosol Deposition in the Sampling Train of PM CEMS Shi-Bo Wang, Chih-Wei Lin, Sheng-Hsiu Huang, Chih-Chieh Chen, National Taiwan University, Taipei, Taiwan; Yu-Mei Kuo, Chung Hwa University of Medical Technology, Tainan, Taiwan; Hsien-Shiow Tsai, Environmental Protection Department, Taipower, Taipei, Taiwan

12:10 pm - 12:35 pm Control #44 FTIR Monitoring System Provides Tighter Control on Emissions from Carbon Capture Process Jim Cornish, Gasmet Technologies, Inc., Pulttitie 8, Helsinki, Finland



TECHNICAL POSTERS

Two dedicated poster sessions will be held in the Exhibit Hall

Tuesday, August 21, 4:00 pm - 5:00 pm Wednesday, August 22, 4:30 pm - 5:30 pm

Multipollutant Controls and Measurements

Control #5

Clean Power and An Economical, Reliable Grid — The Place for Coal Mark R. Sankey, Mark R. Sankey & Associates LLC, Frederick, MD 482

Control #27

Use of Air Emissions Measurement Technologies to Optimize Fuel Co-Firing and Pollution Control for Emissions Compliance Thomas A. Dunder, TRC Environmental Corporation, Raleigh, NC 487

Control #73 **Optimized Boiler Efficiency with SO3 Control** Brian Conway, SICK, Inc., Plymouth, MA N/A

SO2, PM and NOx Controls

Control #30 **Reuse of magnesium by-products from the calcination of natural magnesite in dry desulfurization at low temperature** Josefa Fernández-Ferreras, Geidy Guzman-Pardías, University of Cantabria, Santander, Spain 490

Control #33

A High-Performing Iron Oxide-Based Sorbent for Capturing Elemental and Oxidized Mercury Vapor in Flue Gas Yongheng Huang, Viviron Technology LLC, Houston, TX

Control #42

Aging TR Sets on Electrostatic Precipitators - The Hidden Liability Paul Leanza, KraftPowercon, Inc., Pensacola, FL N / A

Control #60

Control #68

NT / 1

Developing an SCR High Dust Catalyst for Highly Abrasive Ash N / A Tilman Knorr, Maria Brandmair, Silvia Alcove Clave, Juan-Carlos Martin, Sailesh Mullapudi, Paul Andersen, Johnson Matthey, Redwitz, Germany

Fine Particulates

Control #53

Evaluation of the Concentration, Size Distribution and Chemical Composition of Fine Particles Emitted By Biomass Combustion Process in Sugarcane Region N/A

M.A.M. Costa, A. Sarti, A.A. Cardoso, H.M. Fogarin, M.L. Souza, Universidade Estadual Paulista, UNESP, Campus of Araraquara - IQ, Brazil; Araraquara, São Paulo.; J.A. Carvalho Jr., Department of Energy, Universidade Estadual Paulista, UNESP, Campus of Guaratinguetá, Brazil A.F.M.Costa; Department of Bioprocesses and Biotechnology, Unesp, Campus of Araraquara, Brazil

Control #54

PM2. 5 And Gaseous Pollutants from the Burning of Different $$\rm N\,/\,A$$ Types of Biomass Used by Industries

Maria Angélica Martins Costaa, Juliana Esteves Fernandes Cieslinskib, Kelly Dussan Medinaa, Arnaldo Alves Cardosoa, João Andrade de Carvalho Júniorc; a Universidade Estadual Paulista, UNESP, Campus of Araraquara - IQ, Brazil; b Departamento de Engenharia Industrial Madeireira - Universidade Estadual Paulista, UNESP, Itapeva, Brasil; c Departamento de Engenharia Mecânica - Universidade Estadual Paulista, UNESP, Guaratinguetá, Brasil

Control #55

Carbonaceous Aerosols Associated with Very Fine Particles in the Delhi-National Capital Region

Arun Srivastava, Naba Hazarika, School of Environmental Sciences, Jawaharlal Nehru University, New Delhi, India $$\rm N\,/\,A$$

Mercury Control

Control #46

Mercury Adsorption Test of Activated carbon using a Fixed-Bed Reactor

Jeong Min Park, Sinang Choi, Sang-Sup Lee; Department of Environmental Engineering, Chungbuk National University, Cheongju, South Korea \$M/A\$

Control #6

Control #8

 Fast Simulation of Mercury Capture within ESPs

 Herek L. Clack, Department of Civil and Environmental Engineering,

 University of Michigan, Ann Arbor, MI

 N / A

Control #64

High Performing Activated Carbon for Industrial Boiler N/A

Regina Rodriguez, Lindsey Costin, Erica Gonzaga, David Mazyck, Carbonxt, Gainesville, FL

TECHNICAL POSTERS, CON'T.

ELG, CCR, and Byproduct Use

Control #31 **Concrete and Cement Spec. Coal Fly Ash from a Waste Fly Ash** *Michael Varner, SCB International Materials, Inc., Newtown, CT* N / A

Control #14 New Effluent Regulations for Steam Electric Power plants and Emerging Calcium-Based Technologies Narahari Kramadhati, Lhoist North America, Los Angeles, CA N/A

Variable Operation

Control #7 Challenges Complying with Emissions Limits in Chile Caused by New Modes of Operations and High Levels of Renewable Energy Integration Jorge Moreno, Donny Holaschutz, inodú – Energy & Sustainability, Santiago, Chile N/A

Control #51 Energy Storage is Emerging Worldwide as a Tool for Managing System Variability Karin Wadsack, Northern Arizona University, Flagstaff, AZ N / A

Carbon Capture

Control #57

Control #67 Techno-Economic Analysis of CO2 Separation Based on the Experiences in South Korea

Gwang G. Lee, Sungwon Ham, Kyungil University, Gyeongsan, Republic of Korea; Junhan Kim, Jungbin Lee, KEPCO Research Institute, Daejeon, Republic of Korea N / A

In Memoríam

Dr. George Offen (1939 – 2018) Founder and champion of the MEGA Symposium A&WMA Member since 1998, Emeritus Winner of the Richard C. Scherr Award of Industrial Environmental Excellence in 2014

Dr. George Offen was a Senior Technical Executive at the Electric Power Research Institute (EPRI). His research focused on the reduction of air pollutants from coal-fired power plants. His group had developed/evaluated controls for mercury emissions and had expanded to address postcombustion CO2 capture and CO2 storage from any source.

Before joining EPRI, Dr. Offen was Manager, Energy Engineering at Acurex Corporation. Earlier positions included teaching at Stanford and Santa Clara Universities, research assignments at Chevron Research and the French Institute of Petroleum, and three years as an officer and test engineer with the U.S. Air Force.



Dr. Offen received his Bachelor of Science and Doctorate degrees in mechanical engineering from Stanford University and his Master's degree in mechanical engineering from MIT. He was fluent in French and German.

A standout volunteer and community member of Woodside, CA, George's efforts extended more than three decades, with three terms on the local elementary school board in the 1980s and 1990s, and 20 years (starting in 1998) on committees associated with the town's response to issues of sustainability, conservation and the environment. Most recently, he presided over the 2018 May Day parade as the grand marshal.

George Offen died at home on Sunday, August 5, 2018. He is survived by his wife Karen; daughters Catherine and Stephanie; and four grandchildren. The family asks that donations in George's memory be made to Mission Hospice & Home Care in San Mateo, CA; KDFC, his favorite music station; or the San Francisco Opera.