

# **Sixteenth International Conference on Condition Monitoring and Asset Management (CM 2019)**

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## CM 2019 – Tuesday 25

**09.20 Plenary Keynote Lecture –**  
**[101] A novel automatic indexation process for identification of anomalous behaviours of turbofan engines**

*Author - Dr J Lacaille, Safran Aircraft Engines, France*

*Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*

**Session 1A – Trained structures and statistical methods in CM**  
*Chair: Professor L Kuravsky Room: The Victoria*

**11.00 [102] How to reveal the influence of the human factor**

*Authors - L S Kuravsky and G A Yuryev*

*Moscow State University of Psychology and Education, Russia*

**11.20 [105] Intelligence algorithms for intrusion and anomaly detection in virtual cloud networks, software and experiment design**

*Author - G Yuryev*

*Moscow State University of Psychology and Education, Russia*

**11.40 [108] An intelligent system to support CM for activities of operators of complex technical systems**

*Authors - L S Kuravsky and G A Yuryev*

*Moscow State University of Psychology and Education, Russia*

**12.10 [111] Application of a non-standard approach for diagnostic analysis of vibration waveforms**

*Authors - F Y Balitsky<sup>1,2</sup> and A Sokolova<sup>1</sup>*

*<sup>1</sup>Machinery Engineering Research Institute of the Russian Academy of Sciences, Russia*

*<sup>2</sup>Spectrum Engineering, Russia*

**12.30 [114] Integral evaluation of the dangerous behaviour probability for computer network users via parameters of their activity**

*Authors - L S Kuravsky<sup>1</sup>, G A Yuryev<sup>1</sup>, M A Chervonenkis<sup>2</sup>, A A Konstantinovsky<sup>1</sup>, A A Shevchenko<sup>1</sup>, S S Isakov<sup>1</sup> and D P Sincha<sup>2</sup>*

*<sup>1</sup>Moscow State University of Psychology and Education, Russia*

*<sup>2</sup>Pawlin Technologies Company, Russia*

**12.50 [117] Bayesian evaluation to detect dangerous user behaviour in computer networks: an example of practical application**

*Authors - A A Shevchenko<sup>1</sup>, A A Konstantinovsky<sup>1</sup> and D P Sincha<sup>2</sup>*

*<sup>1</sup>Moscow State University of Psychology and Education, Russia*

*<sup>2</sup>Pawlin Technologies Company, Russia*

**13.10 [120] A virtual adaptive simulator as a skill formation tool for the operators of complex technical systems**

*Authors - S I Popkov*

*Moscow State University of Psychology and Education, Russia*

## CM 2019 – Tuesday 25

### Session 1B – **Bearing monitoring**

Chair: **Professor L Wang** Room: **The Buchanan**

**11.00 [103] Invited overview presentation: Smart bearings: past, current and future**

Author - L Wang  
University of Southampton, UK

**11.20 [106] Development of a bearing fault detection and diagnosis suite based on multi-sensing techniques for aero engines**

Authors - T J Harvey, I Bashir, K Esmaili, L Wang, A Weddell, N White and B Zagari  
University of Southampton, UK

**11.40 [109] Early detection of white etching crack formation under dynamic loading using electrostatic sensing technique**

Authors - K Esmaili<sup>1</sup>, L Wang<sup>1</sup>, T J Harvey<sup>1</sup>, N M White<sup>1</sup> and W Holweger<sup>1,2</sup>  
<sup>1</sup>University of Southampton, UK  
<sup>2</sup>Schaeffler Technologies GmbH & Co KG, Germany

### **Optical CM**

Chair: **Professor P S Heyns** Room: **The Buchanan**

**12.10 [112] Process monitoring and verification of the shot peening process using a pressure sensor and a high-speed camera**

Authors - A Aramcharoen, K Ahluwalia and A Teo  
Agency for Science, Technology and Research, Singapore

**12.30 [115] Computer vision for rail surface defect detection**

Authors - P S Heyns, R Deetlefs, A J Oberholster, T R Botha, P S Els and D H Diamond  
University of Pretoria, South Africa



## CM 2019 – Tuesday 25

### Session IC – **Modelling and identification of blade-based rotor systems for CM**

Chair: **Professor F Gu** Room: **The Great Western**

**11.00 [104] Invited overview presentation: A fourth-order synchroextracting transform for the analysis of non-stationary signals with fast varying instantaneous frequency**

Authors - K Yu<sup>1,2</sup> and T R Lin<sup>2</sup>

<sup>1</sup>Northeastern University, P R China

<sup>2</sup>Qingdao University of Technology, P R China

**11.20 [107] Random vibration of a finite element rotor model with crack fault via polynomial chaos expansion**

Authors - C Fu<sup>1,2</sup>, Y Yang<sup>2</sup>, Y Wang<sup>2</sup>, F Gu<sup>1</sup> and A Ball<sup>1</sup>

<sup>1</sup>University of Huddersfield, UK

<sup>2</sup>Northwestern Polytechnical University, China

**11.40 [110] Extraction of information from vibration data using double-density discrete wavelet analysis for CM**

Authors - K Rabeyee, Y Xu, S Alabied, F Gu and A D Ball

University of Huddersfield, UK

### **Vibration CM**

Chair: **D Whittle** Room: **The Buchanan**

**12.10 [113] Trends in CM for pitch bearings**

Authors - D Sandoval<sup>1,2</sup>, U Leturiondo<sup>1</sup>, F Pozo<sup>2</sup>, Y Vidal<sup>2</sup> and O Salgado<sup>1</sup>

<sup>1</sup>IK4-Ikerlan Technology Research Centre, Spain

<sup>2</sup>Universitat Politècnica de Catalunya (UPC), Spain

**12.30 [116] Data-driven prototype of turbo-engine blade monitoring**

Authors - C Ying, J Lacaille and C Berthou

Safran Aircraft Engines, France

**12.50 [119] A novel implementation of vibration signal decomposition for estimation of degradation in rotating plant**

Authors - B Brown, B Stephen, S McArthur, G West and C Michie

University of Strathclyde, UK

**13.10 [122] Sampling above Nyquist with high resolution**

Author - R F McLean

Retired



## CM 2019 – Tuesday 25

### **14.50 Plenary Keynote Lecture – [220] An integrated approach to marine condition-based monitoring**

Author - W Ross, Servowatch Systems, UK

Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria

### **Session 2A – Modelling and identification of blade-based rotor systems for CM**

Chair: **Professor F Gu** Room: **The Victoria**

### **15.20 [124] Monitoring of gear wear progressions based on a modulation signal bispectrum analysis of vibration**

Authors - X Sun<sup>1,2</sup>, R Zhang<sup>2</sup>, K Lu<sup>2</sup>, A M Ahmida<sup>1</sup>, F Gu<sup>1</sup> and T Wang<sup>2</sup>

<sup>1</sup>University of Huddersfield, UK

<sup>2</sup>Taiyuan University of Technology, China

### **15.40 [127] Time-varying coupled vibration analysis of a ball-screw feed system**

Authors - Q Wu<sup>1,2</sup>, F Gu<sup>2</sup> and A D Ball<sup>2</sup>

<sup>1</sup>Lanzhou University of Technology, China

<sup>2</sup>University of Huddersfield, UK

### **16.00 [130] A homography transformation-based video stabilisation method for structural health monitoring using an unmanned aerial vehicle**

Authors - M Li<sup>1</sup>, F Gu<sup>1</sup>, A D Ball<sup>1</sup> and L Song<sup>2</sup>

<sup>1</sup>University of Huddersfield, UK

<sup>2</sup>Chang'an University, China





## CM 2019 – Tuesday 25

### Session 2B – **CM of components in rotating machines**

Chair: **Dr J Liska** Room: **The Buchanan**

#### **15.20 [125] Vibration monitoring of rotating machine components**

*Authors - J Liska, J Jakl, S Kunkel, V Vasecek, K Kalista and M Kas  
University of West Bohemia, Czech Republic*

#### **15.40 [128] Usage of shaft vibration signals for turbine blade monitoring**

*Authors - J Jakl, J Liska and V Vasecek  
University of West Bohemia, Czech Republic*

#### **16.00 [131] Torsional vibration encoder-based monitoring methods and their experimental validation**

*Authors - J Liska, J Jakl and S Kunkel  
University of West Bohemia, Czech Republic*



## CM 2019 – Tuesday 25

### **Session 2C – Vibration signature analysis of rotor/shaft crack in rotating machinery**

Chair: **Dr S Ganeriwala** Room: **The Great Western**

#### **15.20 [126] Turbomachinery vibration analysis case studies: using data from online vibration monitoring systems**

Author - *S R Ganti*  
*Vibration Consultation, India*

#### **15.40 [129] Using minimum entropy decomposition and spectral kurtosis for rolling element bearing fault analysis in a permanent magnet motor**

Authors - *D Chen and S Ganeriwala*  
*SpectraQuest Inc, USA*

#### **16.00 [132] Determining induction motor air-gap eccentricity using vibration and motor current signature analysis (MCSA)**

Authors - *D Chen and S Ganeriwala*  
*SpectraQuest Inc, USA*





## CM 2019 – Tuesday 25

### **Session 3A – Modelling and identification of blade-based rotor systems for CM**

Chair: **Professor F Gu** Room: **The Victoria**

**16.50 [133] Modelling in-cylinder pressures for accurate simulations of instantaneous angular speed responses to combustion faults in an internal combustion engine powertrain**

Authors - Y Xu<sup>1</sup>, J Fei<sup>2</sup>, Y Yun<sup>3</sup>, J Wang<sup>2</sup>, F Gu<sup>1</sup> and A D Ball<sup>1</sup>

<sup>1</sup>University of Huddersfield, UK

<sup>2</sup>Harbin Engineering University, China

<sup>3</sup>Qingdao Agricultural University, China

**17.10 [136] Rotor dynamics in a pump system with magnetoelectrical, fluid and mechanical effects using ANSYS**

Authors - W Tang<sup>1,2</sup>, F Gu<sup>2</sup>, H Mao<sup>1</sup>, A D Ball<sup>2</sup> and A Daraz<sup>2</sup>

<sup>1</sup>Guangxi University, China

<sup>2</sup>University of Huddersfield, UK

**17.30 [139] Application of minimum entropy deconvolution in diagnosis of reciprocating compressor faults based on airborne acoustic analysis**

Authors - D Mondal, F Gu and A D Ball  
University of Huddersfield, UK



## CM 2019 – Tuesday 25

### **Session 3B – CM of components in rotating machines**

Chair: **Dr J Liska** Room: **The Buchanan**

#### **16.50 [134] Identification of seal dynamic force coefficients for turbine rotor monitoring purposes**

*Authors - K Kalista, J Liska, J Jakl and V Vasicek  
University of West Bohemia, Czech Republic*

#### **17.10 [137] Monitoring and experimental validation of blade vibration forces acting on a rotor**

*Authors - V Vasicek, J Liska and J Jakl  
University of West Bohemia, Czech Republic*



## CM 2019 – Tuesday 25

### Session 3C – **Ultrasonics NDT**

Chair: **D Whittle** Room: **The Great Western**

**16.50 [135] Flexible ultrasonic transducer development for couplant-free high-temperature monitoring**

*Authors - D Irving, H Trodden and D Hughes  
Novosound Ltd, UK*

**17.10 [138] Ultrasound and its applications**

*Author - D Whittle  
RMS Ltd, UK*





## CM 2019 – Wednesday 26

**09.00 Plenary Keynote Lecture –  
[201] Wider use of sensing capabilities in safety analysis to minimise dormant failures**

*Author - M Türkaslan, Rolls-Royce Deutschland & Co KG, Germany  
Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*

**Session 4A – Real-time health monitoring of machinery**  
*Chair: Dr S N Boychenko Room: The Victoria*

**09.30 [202] Knowledge-based artificial intelligence based on the real-time diagnostic systems of equipment health monitoring**

*Authors - A Kostyukov and S N Boychenko  
SPC Dynamics, Russia*

**09.50 [205] Data mining for real-time vibration analysis and machinery diagnostics**

*Authors - S N Boychenko and A V Kostyukov  
SPC Dynamics, Russia*

**10.10 [208] Solving the problems of analysing the reliability of high-power steam turbine units in monitoring and diagnostic systems**

*Authors - A I Kumenko<sup>1</sup>, S V Medvedev<sup>1</sup> and S N Boychenko<sup>2</sup>  
<sup>1</sup>MPEI National Research University, Russia  
<sup>2</sup>SPC Dynamics, Russia*

**Session 4A continued – Modelling and testing of gearboxes**  
*Chair: Dr S N Boychenko Room: The Victoria*

**11.30 [211] Nature of errors in machinery diagnostics**

*Authors - A Kostyukov, A Kostyukov and S N Boychenko  
SPC Dynamics, Russia*

**11.50 [214] VM of gear units – status of ISO 20816-9 development**

*Author - S Mills  
Spectrum CBM Ltd, UK*

**12.10 [217] Quantity versus quality – the trade-off**

*Author - D Manning-Ohren  
Eriks, UK*



## CM 2019 – Wednesday 26

### **Session 4B – Oil and debris monitoring**

Chair: **S Greenfield** Room: **The Buchanan**

**09.30 [203] An introduction to online oil debris monitoring technologies**

Author - S Greenfield  
Eaton Aerospace, UK

**09.50 [206] Automated microscopical wear debris analysis**

Author - T Nowell  
Intertek, Farnborough, UK

**10.10 [209] Tribology and microscopy in the laboratory environment**

Author - D Korachkin  
Swansea Tribology Services, UK

### **Session 4B continued – Oil and debris monitoring/CM for marine**

Chair: **D C Shorten** Room: **The Buchanan**

**11.30 [212] Predicting machine failures with greater confidence**

Author - R Cutler  
Oil Analysis Laboratories, UK

**11.50 [215] Oil analysis versus oil based condition monitoring – what to expect and, more importantly, what not to**

Author - D C Shorten  
Optimain Ltd, UK

**12.10 [218] The evolution of maintenance management optimisation within a modern shipping fleet with multiple vessel managers, both in-house and external**

Author - D C Shorten  
Optimain Ltd, UK





## CM 2019 – Wednesday 26

### **Session 4C – Vibration analysis and diagnostics**

Chair: **Professor A Hope** Room: **The Great Western**

#### **09.30 [204] Visualising vibration and using this as a diagnostic tool**

Author - D Whittle  
RMS Ltd, UK

#### **09.50 [213] Limitation of vibration spectra**

Author - S Mills  
Spectrum CBM Ltd, UK

#### **10.10 [210] Why has CM science and CBM delivery failed to achieve their full potential in the PPM delivery industry**

Author - P Price  
Monition, UK

### **Session 4C continued – Vibration analysis, diagnostics and prognostics: case studies from all industries**

Chair: **Professor A Hope** Room: **The Great Western**

#### **11.30 [207] Update on ISO standards in CM and vibration**

Author - S Mills  
Spectrum CBM Ltd, UK

#### **11.50 [216] Identifying infant mortality in a pump bearing after overhaul**

Author - A McCann  
AVT Reliability, UK

#### **12.10 [219] Advanced diagnostics provide significant cost avoidances on problematic assets within a marine fleet**

Author - A Barnes  
VCI Consultancy, UK



## CM 2019 – Wednesday 26

**14.00 Plenary Keynote Lecture –**  
**[123] Non-linear guided waves for the monitoring of incipient structural damage and material degradation**

*Author - Professor L Cheng, The Hong Kong Polytechnic University, China*  
*Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*

**14.30 Plenary Keynote Lecture –**  
**[221] CM in present and prospective domestic heat and power generation systems**

*Author - Professor D Mikielwicz, Poland*  
*Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*

**Session 5A – Modelling and testing of gearboxes**  
**Chair: Professor F Pellicano Room: The Victoria**

**15.00 [222] Experimental durability test for condition monitoring of carburised spur gears**

*Authors - G Iarriccio, A Zippo, M Barbieri and F Pellicano*  
*University of Modena and Reggio Emilia, Italy*

**15.20 [228] A numerical investigation into the behaviour of fatigue circumferential cracks in ultra-deep water pipelines**

*Author - A Olamide*  
*University of Northampton, UK*

**15.40 [231] Localisation and mass estimation of loose parts in nuclear power plant using FEA-based big data**

*Authors - S Moon, S Han, T Kang and S Han*  
*Korea Atomic Energy Research Institute, Republic of Korea*



## CM 2019 – Wednesday 26

### Session 5B – **Intelligent CM**

Chair: **Dr E K Juuso** Room: **The Buchanan**

#### **15.00 [223] Integration of natural language in intelligent CM**

Author - E K Juuso  
University of Oulu, Finland

#### **15.20 [226] Vibration condition monitoring by the higher-order spectral analysis**

Author - L Gelman  
University of Huddersfield, UK

#### **15.40 [229] THIS SLOT IS AVAILABLE FOR A LATE SUBMISSION**





## CM 2019 – Wednesday 26

### **Session 5C – CM by electrical analysis**

Chair: **G Walker** Room: **The Great Western**

#### **15.00 [224] Integrating data from transformer CM to support asset management decisions**

Authors - M Rowbottom<sup>1</sup>, J Beardsall<sup>1</sup>, R Heywood<sup>2</sup>, P Boreham<sup>2</sup> and T McGrail<sup>3</sup>

<sup>1</sup>Drax Power, UK

<sup>2</sup>Doble PowerTest, UK

<sup>3</sup>Doble Engineering, USA

#### **15.20 [227] AI approaches to interpretation of electrical CM data**

Authors - I Mitiche<sup>1</sup>, A Nesbitt<sup>1</sup>, S Connor<sup>2</sup>, P Boreham<sup>2</sup>, J Slater<sup>1</sup> and T McGrail<sup>3</sup>

<sup>1</sup>Glasgow Caledonian University, UK

<sup>2</sup>Doble PowerTest, UK

<sup>3</sup>Doble Engineering, USA

#### **15.40 [233] How MBVI compares with MCSA**

Author - G Walker

Faraday Predictive Ltd, UK



## CM 2019 – Wednesday 26

### Session 6A – **Modelling and testing of gearboxes**

Chair: **Professor F Pellicano** Room: **The Victoria**

#### **16.45 [234] CM of Parkinson's pathological tremors for functional electrical stimulation control**

Authors - A Zippo<sup>1</sup>, F Pellicano<sup>1</sup>, G Iarricco<sup>1</sup>, F Valzania<sup>2</sup> and F Cavallieri<sup>3</sup>

<sup>1</sup>University of Modena and Reggio Emilia, Italy

<sup>2</sup>Arcispedale Santa Maria Nuova, Italy

<sup>3</sup>Sant'Agostino Estense Hospital, Italy





## CM 2019 – Wednesday 26

### Session 6B – **Intelligent CM**

Chair: **Dr E K Juuso** Room: **The Buchanan**

**16.45 [232] Dynamic response of a metallic beam with different BCs in the presence of a crack discontinuity: A review**

*Authors - A Francese and M A Khan  
Cranfield University, UK*

**17.05 [235] Extending the life of an evaporator vessel through testing, inspection, modelling and analysis**

*Authors - P A Liddicott, Z E Dennison Drake and K J Robinson  
Sellafield Ltd, UK*



CM 2019 – Wednesday 26

**Session 6C – Apprenticeship standards**

Chair: **S Mills** Room: **The Great Western**

**16.45 [230] An introduction to the NDT apprenticeship standards**

Author - S Cunningham  
Skills Training UK



## CM 2019 – Thursday 27

**09.00 Plenary Keynote Lecture –**  
**[301] Development of NDE techniques for the maintenance of long-span steel bridges based on infrared measurement**

*Author - Professor T Sakagami, Kobe University, Japan*  
*Chair: D Gilbert, CEO BINDT, UK - Room: The Victoria*

**Session 7A – General CM**  
*Chair: Professor S Noroozi Room: The Victoria*

**09.30 [302] Invited overview presentation: Gearing up for machine health**

*Author - A Starr*  
*Cranfield University, UK*

**09.50 [304] Energy harvester-powered CM in high dynamic range environments**

*Author - A Wasenczuk*  
*Perpetuum Ltd, UK*

**10.10 [306] Invited overview presentation: Evolution of CM from machine dynamics to human dynamics**

*Author - S Noroozi*  
*Bournemouth University, UK*

**10.30 [308] Application of IMUs in monitoring the positional accuracy during micro stepping processes**

*Authors - K Abuowda and S Noroozi*  
*Bournemouth University, UK*

**10.50 [309] Mathematical modelling and sensor-based prediction and prognostic of thin coating failures**

*Author - Z A Khan*  
*Bournemouth University, UK*





## CM 2019 – Thursday 27

### **Session 7B – Failure analysis and diagnostics**

Chair: **Professor A Hope** Room: **The Buchanan**

**09.30 [303] Liquefied petroleum gas plant maintenance: a case study of gangway failure analysis**

*Authors - E S Pereira, B M Alkali and O Niculita  
Glasgow Caledonian University, UK*

**09.50 [305] Time series analysis of high energy density lithium-ion batteries for electric vehicle applications**

*Authors - H Almadni, B Alkali, G Lak and R Ansell  
Glasgow Caledonian University, UK*

**10.10 [307] An introduction to JANUS: Monition's cutting-edge Industry 4.0 diagnostic solution**

*Author - A Rahbarimanesh  
Monition Ltd, UK*



**Session 8A – Room: The Victoria**

**11.15 Vibration analysis training workshop**

*Author - D Whittle  
RMS Ltd, UK*

**12.15 Panel Session: Future directions in CM**

*Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*





CM 2019 – Thursday 27

**Session 8B – Room: The Buchannan**

**11.15 Lubrication analysis training workshop**

*Author - S Greenfield  
Eaton Aerospace, UK*



## CM 2019 – Conference Topics

**09.20 Plenary Keynote Lecture –  
[101] A novel automatic indexation process for identification of  
anomalous behaviours of turbofan engines**

*Author - Dr J Lacaille, Safran Aircraft Engines, France*

*Chair: Professor L Gelman, University of Huddersfield, UK - Room: The Victoria*

