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CM 2021 – Monday 14

09.30 Plenary Keynote – COMADIT Prize Lecture – [001] Interdisciplinary, like it or not...N/A

Professor A Ball, University of Huddersfield, UK

Chairs: Professor L Gelman, University of Huddersfield, UK and Professor A Hope, UK

Session IA – Trained structures and statistical methods in condition monitoring

Chair: Professor L Kuravsky

10.00 [IA1] An approach to diagnostics based on video oculography data analysis...1

Authors - L S Kuravsky¹, G A Yuryev¹, V I Zlatomrezhev², I I Greshnikov¹ and B Y Polyakov¹

¹Moscow State University of Psychology and Education, Russia

²Federal State Unitary Enterprise, State Research Institute of Aviation Systems (GosNIIAS), Russia

10.15 [IA2] Adaptive aircraft crew training based on probabilistic models for estimating the flight crew capability level...9

Authors - L S Kuravsky, P N Dumin and G A Yuryev

Moscow State University of Psychology and Education, Russia

10.30 [IA3] Identification of the reasons for shaft vibration non-stationarity of the IBR-2 research reactor mobile reflector...N/A

Authors - V Sizarev¹, D Ognerebov¹, A Volkov¹, S Timofeev¹, A Sokolova² and F Balitsky^{2,3}

¹JSC NIKIET, Russia

²IMASH RAN, Russia

³Spectrum Engineering, Russia

10.55 [IA4] S-discriminant power method of machinery condition vibration monitoring and some of its applications...N/A

Authors - A Sokolova¹, F Balitsky^{1,2} and V Sizarev³

¹IMASH RAN, Russia

²Spectrum Engineering, Russia

³JSC NIKIET, Russia

11.10 [IA5] Features of gearbox diagnostics on the basis of their vibration amplitude-frequency analysis...N/A

Authors - F Balitsky^{1,2} and A Sokolova¹

¹IMASH RAN, Russia

²Spectrum Engineering, Russia

11.25 [IA6] Optimisation of cockpit displays and controls using touch displays...20

Authors - I Greshnikov, V Zlatomregey and D Davydov

Federal State Unitary Enterprise, State Research Institute of Aviation Systems (GosNIIAS), Russia

11.40 [IA7] Short-term solar radiation prediction in Huddersfield based on the feed-forward neural network...30

Authors - Z Wang^{1,2}, G Feng¹, X Liu², D Zhen³, F Gu¹ and A Ball¹

¹University of Huddersfield, UK

²Entrust Smart Home Microgrid Ltd, UK

³Hebei University of Technology, China

CM 2021 – Monday 14

13.15 **Plenary Keynote Lecture – [002]: Development of deterioration and predictive models for concrete bridge decks from NDE field and accelerated structural testing data...N/A**

Professor N Gucunski, Rutgers University, USA
Chair: Professor L Gelman, University of Huddersfield, UK

Session 2A – **Vibration condition monitoring**

Chair: **S Mills**

13.45 **[2A1] Comparing condition monitoring techniques within the wind industry...40**

Authors - D Hickey, S Maxwell, S Hendren and I Dinwoodie - Natural Power Consultants, UK

14.00 **[2A2] Enhancing bearing signature using minimum entropy decomposition to determine bearing faults in a permanent magnet motor...N/A**

Authors - S Ganeriwala and D Chen - SpectraQuest Inc, USA

14.25 **[2A3] Optimal feature performance analysis in IESFOgram for bearing diagnostics...52**

Authors - A Mauricio¹, S Schmidt² and K Gryllias¹
¹KU Leuven University, Belgium
²University of Pretoria, South Africa

14.40 **[2A4] Condition monitoring and failure analysis of liquefied natural gas plant flow control valve stem packing system...67**

Authors - E S Pereira, B M Alkali and O Niculita
Glasgow Caledonian University, UK

14.55 **[2A5] Pipework vibration – why do we not monitor its condition?...N/A**

Author - I Jarvie - Oceaneering International Services Ltd, UK

15.10 **[2A6] Tool condition monitoring based on vibration signal from an on-rotor sensor in CNC turning process...80**

Authors - C Li^{1,2}, D Li^{1,2}, D Shi³, G Feng², B Li¹, F Gu² and A Ball²
¹Beijing Institute of Technology, China
²University of Huddersfield, UK
³Shandong University of Science and Technology, China

15.25 **[2A7] Structural damage detection with frequency-based fitness functions using standard PSO algorithm...92**

Authors - X Li^{1,2}, R Serra^{1,2} and J Olivier^{1,3}
¹Institut National des Sciences Appliquées Centre Val de Loire, France
²Laboratoire de Mécanique Gabriel Lamé, France
³Laboratoire d'Informatique Fondamentale et Appliquée de Tours, France

15.40 **[2A8] Bearing fault diagnosis with non-stationary speed and load conditions...104**

Authors - S Berrada^{1,2}, R Serra¹, P Van Dalen² and C Chastagner²
¹Institut National des Sciences Appliquées Centre Val de Loire, France
²SKF RTD, Netherlands

15.55 **[2A9] Study on the influence of unsteady state on damage estimation of random vibration loading...114**

Authors - Y Wang^{1,2} and R Serra²
¹China Academy of Railway Sciences (CARS), China
²Institut National des Sciences Appliquées Centre Val de Loire, France

16.10 **[2A10] Wind turbine blades fault detection using system identification-based transmissibility analysis...121**

Authors - X Wang, L Zhang and W Heath - University of Manchester, UK

CM 2021 – Tuesday 15

09.30 Plenary Paper –
[003]: Condition monitoring on axial piston pumps: bridging the data gap...N/A

G Herborg-Enevoldsen and C Svendsen, Danfoss, Denmark
Chairs: Professor L Gelman, University of Huddersfield, UK and Professor A Hope, UK

Session 3A – Oil and oil debris monitoring technologies
Chair: S Greenfield

10.00 [3A1] Advanced debris monitoring system...128
Author - S Greenfield, Eaton Aerospace, UK

10.15 [3A2] Oil condition monitoring system...137
Author - X Pu, Eaton Aerospace, UK
(Paper presented by S Greenfield, Eaton Aerospace, UK)

10.30 [3A3] Earlier detection of potential injector failures in fuel...NA
Author - B Cutler, Oil Analysis Laboratories, UK

10.45 [3A4] Analysis of wear and contamination particles from in-service oil and filter samples...N/A
Author - D Korachkin, Swansea Tribology, UK

11.00 [3A5] Wear debris monitoring of wind turbine pitch bearing lubrication...NA
Author - T Nowell, Intertek, UK

11.15 [3A6] The development of condition monitoring diagnostics for prescribed actions using a combination of artificial intelligence, machine learning algorithms and a modified approach to FMECA...N/A
Author - D Shorten, Optimain Ltd, UK

Session 3A – Condition monitoring by infrared thermography
Chair: S Greenfield

11.50 [3A7] Equine IRT...N/A
Author - E Hall, Equine Thermography, UK

12.05 [3A8] Safe thermographic severity extrapolation in low-energy circuits...N/A
Author - D Manning-Ohren, ERIKS, UK

12.20 [3A9] Infrared thermal imaging for bone fracture identification and monitoring of fracture healing: a review of the latest developments...142
Authors - C L Reed¹, R Saatchi² and S Ramlakhan³
¹The University of Sheffield, UK
²Sheffield Hallam University, UK
³Sheffield Children's Hospital, UK

Session 3A – Advanced signal processing and failure prognostics
Chair: Dr E Juuso

12.45 [3A10] Intelligent stress and condition indicators for adaptation of control actions...151
Author - E Juuso, University of Oulu, Finland

CM 2021 – Tuesday 14

Session 4A – Human dynamics and biological health monitoring

Chair: Professor S Noroozi

14.00 [4A1] On-body sensing systems: human motion capture for health monitoring...163

Author - R Haratian
Bournemouth University, UK

14.15 [4A2] Monitoring the kinematics of walking and running gait after total knee replacement using a generation of kinematic retaining prosthetic knee implant...174

Authors - S Noroozi¹, E Craig¹, A Harvey² and N Aslani³
¹Bournemouth University, UK
²RBCH, UK
³Diamond Light Source, UK

14.30 [4A3] Title to be confirmed...N/A

Author - Professor S Noroozi, UK

Session 4A – Machinery diagnostics

Chair: Professor A Kostyukov

14.55 [4A4] Digital reliability: 24/7 real-time machinery diagnostics...188

Author - AV Kostyukov
Dynamics SPC, Russian Federation

15.10 [4A5] Practical use of diagnostic signs of vibration invariant to machinery construction...194

Author - AV Kostyukov and S N Boychenko
Dynamics SPC, Russian Federation

15.25 [4A6] AI systems based on incomplete knowledge for health monitoring and diagnostics of equipment...200

Authors - AV Kostyukov and S N Boychenko
Dynamics SPC, Russia

15.40 [4A7] Dividing electrical and mechanical defects of electric motor by short time realisations of vibration signal...204

Authors - S N Boychenko and A Kostyukov
Dynamics SPC, Russia

15.55 [4A8] Stress control – the main direction in the development of technical diagnostics and condition monitoring...209

Authors - A Dubov and S Kolokolnikov
Energodiagnostika Co Ltd, Russia

16.10 [4A9] CNN-based early classification of rotating machinery fault diagnosis...220

Authors - D Yang, H Karimi and K Sun
Politecnico di Milano, Italy

16.25 [4A10] Development of magnetic eddy current sensor for online corrosion monitoring of ferromagnetic pipelines...N/A

Author - W Rukhshinda
London South Bank University, UK

16.40 [4A11] Interference of variable frequency (VFD) on rotating machinery fault diagnosis ...N/A

Author - S Ganeriwala, SpectraQuest, USA

CM 2021 – Wednesday 16

09.30 Plenary Paper – [004]: Intelligent fault diagnosis of rotary machinery...N/A

Professor H Karimi, Politecnico di Milano, Italy
Chair: Professor L Gelman, University of Huddersfield, UK

Session 5A – Workshop on multicopters for inspection

Chair: Dr C Brett

10.00 [5A1] Maximising efficiency of drone-captured data though digitalisation...N/A

Author - M Whitton
Cyberhawk, UK

10.15 [5A2] Development of a training programme for the safe use of drones in industrial inspections...N/A

Author - R Rudd
ECITB, UK

10.30 [5A3] Delivery of contact inspections using drones...N/A

Authors - P Khalili, A Garriga Casanovas and F Cegla
Imperial College London, UK

10.45 [5A4] HOIS guidance for UAV-based external remote visual inspection...N/A

Author - S Burch
ESR Technology Ltd, UK

11.00 [5A5] Advances in contact-based non-destructive evaluation using unmanned aerial vehicles...N/A

Authors - R Watson, T Zhao, D Zhang, J Cao, C MacLeod and G Dobie
University of Strathclyde, UK

Session 5A – Design, motion estimation and condition monitoring

Chair: Professor R Serra

11.35 [5A7] Design and development of an exoskeleton prototype arm utilising electromyography...225

Authors - J Gornall, B Mandia, L Downing and R Saatchi
Sheffield Hallam University, UK

11.50 [5A8] Detecting corrugation defects in harbour railway networks using axle box acceleration data...236

Authors - J Heusel, B Baasch, W Riedler, M Roth, S Shankar and J C Groos
German Aerospace Center (DLR), Germany

13.00 Plenary Paper – [005]: LiDAR system applications for improving condition monitoring and asset management of railways...N/A

*Professor M Ahmadian, Virginia Tech, USA
Chair: Professor L Gelman, University of Huddersfield, UK*

Session 6A – Vibration monitoring and NDT methods and technologies

Chair: Professor A Hope

13.30 [6A1] Update on ISO standards in condition monitoring and vibration...248

*Author - S Mills
SpectrumCBM Ltd, UK*

13.45 [6A2] Visualising vibration: a 'gamechanger' for troubleshooting, diagnostics and root-cause analysis...N/A

*Author - D Whittle
RMS Ltd, UK*

14.00 [6A3] Vibration analysis case studies from wind turbines...263

*Author - D Futter
Bachmann Monitoring GmbH, Germany*

14.25 [6A4] Industry 4.0 and vibration monitoring – a compromise between data quantity and data quality...N/A

*Author - D Manning-Ohren
ERIKS, UK*

14.40 [6A5] Predictive techniques and analytics: experience and expectations in Industry 4.0 ...N/A

*Author - T Pyne
Center for Reliability and Diagnostics, India*

14.55 [6A6] Advances in non-invasive inspections: a review on methods and tools...272

*Authors - M Alotaibi and M Khan
Cranfield University, UK*

15.10 [6A7] Image representations of vibrations and their application in fault diagnosis of roller bearings: an overview...N/A

*Author - H Ahmed
Brunel University London, UK*



CM 2021 – Thursday 17

09.30 **Plenary Keynote Lecture – [006] Radiometric partial discharge condition monitoring for high-voltage electricity substations...N/A**

Professor P Lazaridis, University of Huddersfield, UK

Chairs: Professor L Gelman, University of Huddersfield, UK and Professor A Hope, UK

Session 7A – **Condition monitoring methods and technologies**

Chair: **Dr L Alboul**

10.00 **[7A1] Analysis of vibration frequencies as a method of screening for long bone fractures in children...285**

Authors - D Fennimore¹, R Ali², L Alboul² and A Offiah^{1,3}

¹University of Sheffield, UK

²Sheffield Hallam University, UK

³Sheffield Children's NHS Foundation Trust, UK

10.15 **[7A2] A smart sleep apnoea detection service...294**

Authors - R Barika, A Shenfield, H Razaghi and O Faust

Sheffield Hallam University, UK

10.30 **[7A3] Validating a deep-learning model for atrial fibrillation detection...311**

Authors - M Kareem and O Faust

Sheffield Hallam University, UK

10.55 **[7A4] Adaptive sampling and quality of service for image transmission for e-health applications...N/A**

Authors - A Salama and R Saatchi

Sheffield Hallam University, UK

11.10 **[7A5] Kohonen neural network analysis of postural sway in stand-still position in healthy adult subjects...N/A**

Authors - O D Ojie and R Saatchi

Sheffield Hallam University, UK

11.25 **[7A6] Non-contact respiration rate monitoring: an evaluation of four methods...316**

Authors - H Stratton¹, R Saatchi¹, R Evans¹ and H Elphick²

¹Sheffield Hallam University, UK

²Sheffield Children's Hospital, UK

11.40 **[7A7] A critical overview of machine learning approaches in structural health monitoring and assessment: smart composites...326**

Authors - I Omar, M Khan and A Starr

Cranfield University, UK

11.55 **[7A8] Detection of anomalies on signals during aircraft engine tests: methodological comparison between historical, statistical and deep-learning approaches...338**

Authors - Y Rotrou¹, M Yahia-Bacha¹, J Muller² and Y El Amraoui²

¹Safran Aircraft Engines, France

²Ezako, France

CM 2021 – Thursday 17

12.20 Plenary Keynote Lecture – Apprenticeships: the NDT and CM update...N/A

I Baillie¹ and J Moody²

¹Rolls-Royce plc, UK

²BINDT, UK

Chair: Professor A Hope, UK

Session 8A – Condition monitoring method workshops

13.00 Workshop – An animated introduction to vibration analysis training...N/A

Author - D Whittle

RMS Ltd, UK

14.10 Workshop – Introduction to oil and oil debris monitoring...N/A

Author - S Greenfield

Eaton Aerospace, UK

15.20 Workshop – Key steps to implementing condition monitoring...N/A

Author - S Mills

SpectrumCBM Ltd, UK

16.30 Workshop – Induction motor diagnostics...N/A

Author - S Ganeriwala

SpectraQuest Inc, USA



CM 2021 – Friday 18

09.30 **Plenary Keynote Lecture – [007]: Finite element-based wave propagation modelling for damage detection purposes...N/A**

Professor A Zak, Gdańsk University of Technology, Poland

Chairs: Professor L Gelman, University of Huddersfield, UK and Professor A Hope, UK

Session 9A – **Signal processing and modelling of complex systems**

Chair: **Dr A Zippo**

10.00 **[9A1] Gear diagnostics: experimental data comparison of radial accelerometers, tangential accelerometers and torque meter...349**

Authors - A Zippo¹, F Pellicano¹, G Iarriccio¹, L Bergamini¹, G D'Elia² and G Dal-Piaz²

¹Università degli Studi di Modena e Reggio Emilia, Italy, ²Università degli Studi di Ferrara, Italy

10.15 **[9A2] Gear prognostics: a predictive algorithm for lifetime estimation of operating gearboxes...361**

Authors - L Bergamini, A Zippo, F Pellicano, G Iarriccio and M Molaie

Università degli Studi di Modena e Reggio Emilia, Italy

10.30 **[9A3] Time series analysis of arm and forearm measurement for functional electrical stimulation control...370**

Authors - A Zippo, F Pellicano and G Iarriccio

Università degli Studi di Modena e Reggio Emilia, Italy

10.45 **[9A4] Angular-based modelling of a planetary gear set with a tooth crack...380**

Authors - A Telbani^{1,2,3}, A Bourdon¹, D Remond¹, J Souillart² and M A Hassini³

¹University of Lyon, France, ³EDF R&D, France

²EDF DTG, France

Session 9A – **Condition monitoring and NDT methods and technologies**

Chair: **Professor R Serra**

11.20 **[9A5] Delivering real CBM results in IoT 4.0 for industry...397**

Authors - A Findlow¹ and P Nash²

¹Hayley 247 Engineering Services Ltd (t/a Drive Management Services), UK

²InVMA Ltd, UK

11.35 **[9A6] Real-time monitoring of crack growth in rail track using acoustic emission techniques...412**

Authors - R Culwick, V L Jantara Junior and M Papaelias - University of Birmingham, UK

11.50 **[9A7] Applicability of time series features as health indicators for technical systems operating under varying conditions...418**

Authors - O Kennedy Aimiyekagbon, A Bender and W Sextro - Paderborn University, Germany

12.05 **[9A8] Quantitative analysis of the structural health of railway turnout using acoustic emission technique...432**

Authors - M Kongpuang¹, R Culwick¹, N Cheputeh¹, A Marsh¹, V L Jantara Junior¹, P Valley^{1,2}, S Kaenwunruen¹ and M Papaelias¹

¹University of Birmingham, UK, ²Network Rail, UK

12.20 **[9A9] X-ray television scanning detector...445**

Authors - V Troitskiy, M Karmanov and R Pastovenskiy - E O Paton Electric Welding Institute, Ukraine

12.35 **[9A10] Highly sensitive digital X-ray television systems for non-destructive testing...N/A**

Authors - V Troitskiy and S Mikhailo - E O Paton Electric Welding Institute, Ukraine

CM 2021 – Friday 18

Session I0A – Condition monitoring and NDT methods and technologies

Chair: Professor A Zak

13.15 [I0A1] Advanced analytics for motor current signature analysis: an overview...N/A

Author - C Kar
Honeywell Middle East, Saudi Arabia

13.30 [I0A2] Automated scanning ultrasound testing of brazing...456

Authors - G Por¹, M Agócs¹, E Kocsó¹, J Molnar¹, P Szabó¹, K Szikszai¹ and M Szabó²
¹University of Dunaujvaros, Hungary
²Oerlikon Eldim (HU) Ltd, Hungary

13.45 [I0A3] Magnetic characterisation monitoring of changes in corrosion resistance of austenitic stainless steel...N/A

Authors - B Hu and G Shen
China Special Equipment Inspection and Research Institute, China

14.00 [I0A4] Assessment of pipe wall corrosion using high-order ultrasonic guided waves...N/A

Authors - D Cirtautas, V Samaitis and L Mažeika
Kaunas University of Technology, Lithuania

14.25 [I0A5] Low-power corrosion monitoring for hazardous environments...465

Authors - C B Thring, D L Lunardi, C Mackenzie, A Rabell-Montiel, D Irving and D A Hughes
Novosound, UK

14.40 [I0A6] Confounding factors effect on guided wave ultrasonic testing (GWUT)...471

Authors - O C Samuel, K A Muhammad and A Starr
Cranfield University, UK

14.55 [I0A7] Statistical analysis of inspection data for probabilistic risk assessments...481

Author - Y Sokolov
Quanty Pty Ltd, Australia

