

# **Ion Implantation Technology**

MRS Advances Volume 7, Issue 36

Various Locations  
2022-2023

ISBN: 978-1-7138-7119-4

**Printed from e-media with permission by:**

Curran Associates, Inc.  
57 Morehouse Lane  
Red Hook, NY 12571



**Some format issues inherent in the e-media version may also appear in this print version.**

Copyright© (2023) by Springer Nature  
All rights reserved.

Printed with permission by Curran Associates, Inc. (2023)

For permission requests, please contact Springer Nature  
at the address below.

Springer Nature  
The Campus 4 Crinan St.  
London N1 9XW  
United Kingdom

[www.springernature.com](http://www.springernature.com)

**Additional copies of this publication are available from:**

Curran Associates, Inc.  
57 Morehouse Lane  
Red Hook, NY 12571 USA  
Phone: 845-758-0400  
Fax: 845-758-2633  
Email: [curran@proceedings.com](mailto:curran@proceedings.com)  
Web: [www.proceedings.com](http://www.proceedings.com)

## TABLE OF CONTENTS

Introduction: Ion Implantation Technology Special Issue .....	1231
<i>Larry Larson, Susan Felch</i>	
35 Years of Challenge and Innovation in Ion Implant .....	1234
<i>Anthony Renau</i>	
Where is the Annealing Technology Going for Better Device Performance? .....	1241
<i>Kyoichi Suguro</i>	
Development of Ultra-High-current Implanter for Material Modification Process in Next Era Devices .....	1248
<i>Hiroaki Kai, Yuya Uchida, Takeshi Matsumoto</i>	
Particle Counts and Size Distributions After Implantation with On-Wafer Graphite Sources .....	1253
<i>Michael I. Current, Hideto Fujibuchi, Greg Lucchesi</i>	
High-Temperature Electrostatic Chuck Enabled by BN Dielectrics.....	1257
<i>Wei Fan, Yuji Morikawa, Brian Kozak</i>	
Comparison of Annealing Quality After 3e15/cm <sup>2</sup> 50 keV BF <sub>2</sub> <sup>+</sup> Implant Between Rapid Thermal Annealing and Furnace Annealing .....	1260
<i>Leonhard Sturm-Rogon, Alexander Burenkov, Wilfried Lerch</i>	
The Examination of Source Life and Beam Parameters of Germanium Implantation Using Hydrogen Carrier Gas.....	1265
<i>Weng Siong Chan, King Suen Lee, James Huang</i>	
Thermal Budget Reduction for Spike Anneals in Conventional RTP.....	1270
<i>S. Hamm, M. Bauer, A. Wansidler</i>	
Parasitic Side Channel Formation Due to Ion Implantation Isolation of GaN HEMT .....	1274
<i>Hao Yu, Uthayasankaran Peralagu, Nadine Collaert</i>	
Angle Control Requirements and Solutions for Enabling High Aspect Ratio Structures.....	1279
<i>James Deluca, Cheongil Ryu, Edward Eisner</i>	
Precise Angle Control for Channeling Using SS-UHE, a Single-wafer Ultrahigh-energy Ion Implanter .....	1285
<i>Hiroyuki Kariya, Sho Kawatsu, Mitsuaki Kabasawa</i>	
New ECR Source Ion Implanter with Advanced Wafer Temperature Control for Material Modification .....	1289
<i>Sarko Cherekdjian, Preston Barrows, Ross Radel</i>	
Introducing the Purion H200™ Single Wafer High Current Implanter .....	1295
<i>A. Gupta, A. Ray, R. Rzeszut</i>	
A Snapshot Review on Flash Lamp Annealing of Semiconductor Materials .....	1301
<i>Lars Rebohle, S. Prucnal, S. Zhou</i>	
Optimization of Solid-Phase Epitaxial Regrowth Performed by UV Nanosecond Laser Annealing.....	1310
<i>Angela Alvarez Alonso, Pablo Acosta Alba, Alain Claverie</i>	

On Continuum Simulations of the Evolution of Faulted and Perfect Dislocation Loops in Silicon During Post-Implantation Annealing.....	1315
<i>Anna Johnsson</i>	
Lateral Mapping of Damage Patterns in Plasma Immersion Ion-Implanted Silicon .....	1321
<i>O. Kéri, A. Kerekes, Z. Zolnai</i>	
Measuring Activation Depth Profiles in Very Highly Doped Ultra-Thin Semiconductors at Sub-nm Depth Resolution.....	1326
<i>Abhijeet Joshi, Bulent M. Basol</i>	
The Diffusion Analysis of Implanted Heavy Metals in 4H-SiC .....	1331
<i>Ryota Wada, Nariaki Hamamoto, Takashi Kuroi</i>	
Comparative Evaluation of Indirectly Heated Cathode DC Ion Source and Inductively Coupled Plasma RF Ion Source for High Current Ion Implanter.....	1338
<i>Jongjin Hwang, Myoungsoo Choi, Ho-Jun Lee</i>	
Risk of Neutron Generation with Implantation of Light Ions.....	1343
<i>J. A. Turcaud, C. Heckman, J. Schuur</i>	
Ion Implantation and Activation of Aluminum in Bulk 3C-SiC and 3C-SiC on Si .....	1347
<i>F. Torregrosa, M. Canino, R. Nipoti</i>	
Advanced Process Control Method for Inline Isolation Implant Monitoring in III-V GaAs Semiconductor Fabrication.....	1353
<i>Sasha Kurkcuoglu, Shiban Tiku</i>	
Single Implant Damage Accumulation and Interactions Between Multiple Implants .....	1358
<i>J. Deluca, G. Cai</i>	
Defects and Dopant Behavior of a Medium-Dose Range Implant into Heated Silicon Wafers.....	1364
<i>Tae-Hoon Huh, Akira Mineji, Yoji Kawasaki</i>	
A Snapshot Review on Metal–semiconductor Contact Exploration for 7-Nm CMOS Technology and Beyond.....	1369
<i>Hao Yu, Marc Schaekers, Nadine Collaert</i>	
Strain/lattice Characterization of Si + Ge, SiGe + Ge, SiGe + C and Si + GeSn Surface Layers Formed by Implantation with RTA Or Laser Annealing Using SIMS, XPS, TEM-EDX, XRD and Raman Analysis .....	1380
<i>John Borland, Shota Komago, Temel Buyuklimanli</i>	
Nitride Stress Inversion Using Plasma Immersion Ion Implantation Processes .....	1390
<i>L. Lachal, C. Plantier, F. Mazen</i>	
The Performance of the Fourth Generation of Safe Delivery Source® (SDS®4) Package on AIBT iPulsar High Current Implanter .....	1395
<i>Ying Tang, Vito Nien, Brandon Ni</i>	
Performance Improvement on SMIT SHX-III High Current Ion Implanter Through the Use of EnrichedPlus $^{72}\text{germanium}$ Tetrafluoride (EnPlus $^{72}\text{GeF}_4$ ) and Hydrogen ( $\text{H}_2$ ) Mixture Gases .....	1398
<i>Ying Tang, Vito Nien, Eric Tien</i>	
Germanium Ion Implantation Performance Improvement on Applied Materials' VIISta HCS High Current Implanter with Use of Germanium Tetrafluoride ( $\text{GeF}_4$ ) and Hydrogen ( $\text{H}_2$ ) Mixture Gases .....	1401
<i>Ying Tang, Chee Weng Leong, Eric Tien</i>	

Investigation of Source Materials, Co-Gases, and Methods for Aluminum Ion Implantation.....	1404
<i>Ying Tang, Ed Jones, Joseph Sweeney</i>	
Investigation of Various Source Materials and Co-Gases for Fluorine Ion Implantation Performance Improvement .....	1407
<i>Ying Tang, Joseph Despres, Joseph Sweeney</i>	
Performance and Reliability of the Fourth Generation of Safe Delivery Source® (SDS®4) in the Ion Implantation Application .....	1410
<i>Weihang Guan, Ying Tang, Kavita Murthi</i>	
Results and Adoption of Safe Delivery Source® (SDS®4) on VIISta® HCP .....	1418
<i>Barry Chambers, Douglas Newman, John Flood</i>	
Improving Safety in Dopant Gas Delivery Systems .....	1421
<i>Josep Arnó, Mitchell H. Weston</i>	
Dopant Gas Purity and Adsorbent Stability.....	1426
<i>Josep Arnó, Omar K. Farha, Patrick E. Fuller</i>	
Temperature Effect in High-Dose, Medium-energy Implantation with Single-wafer-type Implanter .....	1431
<i>Takuya Sakaguchi, Kazutaka Tsukahara, Yoji Kawasaki</i>	
Enhancement of Al <sup>+</sup> Beam Current in GSD III-180 .....	1435
<i>Hiroki Murooka, Keiji Sakita, Hideo Tsurumi</i>	
A Study of Beam Divergence Effects on Medium-Dose Channeling Implants .....	1438
<i>Tae-Hoon Huh, Akira Mineji, Yoji Kawasaki</i>	
Ion Erosion and Elemental Purity of Deposited Si Films on Al .....	1441
<i>Walt Wiggins, Matthew Wong, Michael I. Current</i>	
Angle-Directed Ion Beams for Localized Deposition on High Aspect Ratio Structures .....	1445
<i>Thomas E. Seidel, Michael I. Current</i>	
Ion Erosion and Particle Release in Fine Graphite .....	1450
<i>Michael I. Current, Hideto Fujibuchi, Max Slaton</i>	
Profiles and Defects in Highly Channeled and Random Beam Orientation MeV Dopant Implants in Si(100).....	1454
<i>Michael I. Current, Yoji Kawasaki, Viktor Samu</i>	
Individual Dopant Profiles in High Energy Multiple Implantation Under Channeling Conditions.....	1459
<i>Yoji Kawasaki, Takuya Sakaguchi, Haruka Sasaki</i>	
Beam Shape Control System by Machine Learning on the NISSIN BeyEX Medium Current Ion Implanter .....	1463
<i>Shinya Takemura, Shigeki Sakai, Eiichi Murayama</i>	
The Scaled FinFET Well Formation Using Heated Implantation .....	1468
<i>B. N. Guo, N. Pradhan, K. H. Shim</i>	
Analysis of Dopant Distribution Profiles of Very High energy Implants .....	1472
<i>Serguei Kondratenko, Leonard Rubin</i>	
Neutron Radiation Due to High Energy Boron Ion Beams .....	1476
<i>Wilhelm Platow, Leonard Rubin, Steven Roberge</i>	

Ion Implanter Beam Optics Design Using Global Optimization Techniques .....	1482
<i>Bo Vanderberg, Steve Drummond, Joseph Valinski</i>	
IMPHEAT-II, a Novel High Temperature Ion Implanter for Mass Production of SiC Power Devices .....	1486
<i>Yusuke Kuwata, Shiro Shiojiri, Weijiang Zhao</i>	
Purion XEmax, Axcelis Ultra-High Energy Implanter with Boost™ Technology .....	1490
<i>Shu Satoh, Wilhelm Platow, Russ Newman</i>	
New Control System of the Multiple Filaments in the Large Ion Source for Ion Doping System iG6 Ver.2.....	1495
<i>Yuya Hirai, Kenji Watari, Yutaka Inouchi</i>	
Unique Features of FLEXion® Tool for Wide Band Gap and III–V Semiconductor Devices Fabrication.....	1499
<i>F. Torregrosa, G. Mathieu, B. Roux</i>	
A Newly Developed ECR Ion Source with Wide Dynamic Range of Beam Current.....	1504
<i>Suguru Itoi, Hideki Fujita, Shigeki Sakai</i>	
Detection of Particles in the Ion Beam.....	1509
<i>Hiroshi Matsushita, Sayumi Hirose, Takao Morita</i>	
LINAC Simulation with Dataset Generator .....	1515
<i>Wilhelm Platow, Shu Satoh, Neil Bassom</i>	
Sheet Resistance Measurement for Ultra-High Energy Ion Implantation .....	1520
<i>Haruka Sasaki, Takuya Sakaguchi, Yoji Kawasaki</i>	
Low-Temperature Monitoring with Implantation and Alloying .....	1525
<i>L. Ende, M. Grund, A. Scheit</i>	
Optimization of Doped Lanthanated Tungsten Components in Ion Sources by Determining the Temperature Profile for Halogen Processes.....	1530
<i>Florian Schaper, Stefan Schulz, Thomas Leiter</i>	
Cryogenic Implantation to Boost PFET Performance and Reduce Variability in 3D NAND Flows.....	1534
<i>Jeng-Hwa Liao, Jung-Yu Hsieh, Kyuha Shim</i>	

#### **Author Index**