

71st Annual Technical Conference & Exhibition of the Investment Casting Institute (INCAST 2024)

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20-23 October 2024

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Investment Casting
Institute's 71st Technical
Conference & Expo



**WHAT'S
BREWING**
IN INVESTMENT CASTING
OCTOBER 20-23, 2024
Milwaukee, Wisconsin

PROGRAM AGENDA

Receptions

Sun. 5:30 p.m.

Tues. 6:00 p.m.

Exposition

Mon. 2:30 p.m. - 6:00 p.m.

Tues. 2:30 p.m. - 5:00 p.m.

SUNDAY, OCTOBER 20, 2024

3:00 p.m. - 7:30 p.m.

REGISTRATION

5:30 p.m. - 7:30 p.m.

WELCOME RECEPTION

MONDAY, OCTOBER 21, 2024

7:00 a.m. - 5:30 p.m.

REGISTRATION

8:00 a.m. - 8:10 a.m.

PRESIDENT'S GREETING

*Nipendra Singh, S&A Consulting
Group, LLP, ICI Director*

8:10 a.m. - 8:40 a.m.

AWARD CEREMONY

Intern Scholarships, Innovator of The Year,
Member Emeritus, University Casting Contest Award
*Joseph E. Fritz, Investment Casting Institute
Intern Scholarships
Russ Rosmait, Pittsburg State University*

8:40 a.m. - 9:00 a.m.

INTERN FUNDING PRESENTATION

IPC Foundry Group Dip Room Innovation
and Construction, *Mason Scott, ICI Intern*

9:00 a.m. - 10:00 a.m.

KEYNOTE SPEAKER

Casting Around the Red Tape: Experiences
in Building Innovative Partnerships between
the DoD and the Investment Casting
Industrial Base *Dr. Rachel Abrahams*

10:00 a.m. - 10:30 a.m.

BREAK

10:30 a.m. - 11:00 a.m.

Insuring a Viable Workforce for the Future of
Metal Casting...1

*Gerard Thiel,
Precision Casting Technologies, LLC*

11:00 a.m. - 11:30 a.m.

Slurry Formulation and the Impact They Have
On Drying Times...3

Carel Wegman, Ransom & Randolph Holland

11:30 a.m. - 12:00 p.m.

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3D Printing Leads the Way...16

Rouslan Svintsitski, 3D Ceram Sinto

12:00 p.m. - 1:00 p.m.

LUNCH

1:00 p.m. - 1:30 p.m.

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of Cast Components...26

*Andrew Cassese, James Kurzawa, Quintus
Technologies LLC*

1:30 p.m. - 2:00 p.m.

Versatility and Cost Savings Through the
Modernization of the Wax Room...46

Aaron Phipps, MPI, Inc.; Norm Hirter, Tech Cast

2:00 p.m. - 2:30 p.m.

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*Scott Benda, Ergo Flex, Inc., Howard Pickard, LBBC
Technologies, Stephen Murtagh, A.W. Bell Machinery
Pty Ltd.*

2:30 p.m. - 6:00 p.m.

EXPO

TUESDAY, OCTOBER 22, 2024

7:00 a.m. – 5:00 p.m.

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8:00 a.m. – 8:10 a.m.

GREETING

8:10 a.m. – 9:00 a.m.

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Vasko Popovski, Ransom & Randolph

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Anthony Rodriguez, Atlantic C&E Corporation

9:30 a.m. – 10:00 a.m.

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*S. Coles, Coles Castings; M. Neubauer, ASU; C. Luper,
ASU and Bollinger Atelier; A. Sipos, ASU; D. Hesser, ASU*

10:00 a.m. – 10:20 a.m.

BREAK

10:20 a.m. – 10:40 a.m.

16th World Conference on Investment Casting –
Kobe, Japan, Japan Foundry Society

10:40 a.m. – 11:00 a.m.

Foundry Education Updates
Al Torok, Yamaha Marine Precision Propellers, Inc..

11:00 a.m. – 11:40 a.m.

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Printed Pattern during Autoclave De-Wax...106
Tom Mueller, Mueller Additive Manufacturing Solutions

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*Azhar Juhari, Randy Morss, Joshua Rinzel, REMET
Corporation; Gavin Dooley, REMET UK, Ltd.*

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LUNCH

1:00 p.m. – 1:30 p.m.

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*Jorge Arellano, POK NUCOR; Evan Letourneau,
MAGMA Foundry Technologies, Inc.*

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John Stuecker, Robocasting

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EXPO

6:00 p.m. – 8:00 p.m.

RECEPTION

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7:00 a.m. – 12:00 p.m.

REGISTRATION

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GREETING

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Paul Finelt, Concurrent Resources LLC

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*Gavin Dooley, Alex Spence, Sareh Movahed,
REMET UK, Ltd.*

10:00 a.m. – 10:20 a.m.

BREAK

10:20 a.m. – 11:00 a.m.

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Mark White, Impro Aerotek USA, Inc.

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Jacquelyn Weaver, Autoline Intelligent Tech Co. Ltd.

11:30 a.m. – 12:00 p.m.

AWARD CEREMONY

Casting Contest Awards, Best Paper Award
Joseph E. Fritz, Investment Casting Institute

12:00 p.m.

ADJOURNMENT

Joseph Fritz, ICI Executive Director