

2025 22nd International Workshop on Junction Technology (IWJT 2025)

**Kyoto, Japan
4-6 June 2025**



**IEEE Catalog Number: CFP25795-POD
ISBN: 978-1-6654-5804-7**

**Copyright © 2025, JSAP
All Rights Reserved**

****** This is a print representation of what appears in the IEEE Digital Library. Some format issues inherent in the e-media version may also appear in this print version.***

IEEE Catalog Number:	CFP25795-POD
ISBN (Print-On-Demand):	978-1-6654-5804-7
ISBN (Online):	978-4-8634-8813-7
ISSN:	2831-9656

Additional Copies of This Publication Are Available From:

Curran Associates, Inc
57 Morehouse Lane
Red Hook, NY 12571 USA
Phone: (845) 758-0400
Fax: (845) 758-2633
E-mail: curran@proceedings.com
Web: www.proceedings.com

CURRAN ASSOCIATES INC.
proceedings
.com



Technical Program of 22nd International Workshop on Junction Technology
(IWJT2025)

June 5(Thursday)

9:30 **Opening Remarks**
Satoshi Shibata (General Chair)
Tsunenobu Kimoto (JSAP)
Tetsuo Narita (Program Chair)

Technical Session [S1] Image Sensor

Chairman: Takashi Sakamoto , Phillipe Rodriguez

9:50 S1-1 INV **Overview of Pixel Scaling Technology in CMOS Image Sensors
for Imaging and Sensing Applications** 1
Kenji Tatani
[Sony Semiconductor Solutions Corporation, Japan]

10:20 S1-2 CNT **Novel production concept of CH₂F-molecular-ion implanted Si
epitaxial wafer for highly sensitive 3D-stacked CMOS image sensors** 4
Ryo Hirose, Koji Kobayashi, Sho Nagatomo, Takeshi Kadono, Kazunari Kurita
[SUMCO Corporation, Japan]

10:40 S1-3 CNT **Metallic impurity gettering behavior of hydrocarbon-molecular-ion-implanted
epitaxial silicon wafer during the pn-junction diode fabrication process** 8
Sho Nagatomo [Under 35], Takeshi Kadono, Ryo Hirose, Koji Kobayashi,
Shun Sasaki and Kazunari Kurita
[SUMCO Corporation, Japan]

11:00 **Coffee Break, Exhibition (20 min)**

Technical Session [S2] Annealing 1

Chairman: Ryuichi Miura , Yoshihiro Sato

11:20 S2-1 CNT **Impact of Cumulative Pulsed Laser Irradiation on Recrystallization of Amorphized
C₃H₅-molecular-ion-implanted Silicon Substrate Surface** 12
Koji Kobayashi [Under 35], Ryosuke Okuyama, Takeshi Kadono, Ayumi Onaka-Masada,
RyoHirose, Akihiro Suzuki, Sho Nagatomo, Yoshihiro Koga, and Kazunari Kurita
[SUMCO Corporation, Japan]

11:40 S2-2 CNT **Impact of Rapid Thermal Annealing on tensily-strained phosphorous-doped Si for
advanced FD-SOI nodes** 16
Theo Cabaret, Eva Dos Reis, Valerie Lapras, Nicolas Gauthier, Joel Kanyandekwe
[Univ. Grenoble Alpes, CEA-LETI, France]

12:00 **Group Photo, Committee Meeting with Lunch (90 min)**

Keynote 1 [KN1]

Chairman: Satoshi Shibata

- 13:30 KN-1 **Statistical Analysis of Subthreshold Current in Cryo-CMOS Transistors** 20
Toshiro Hiramoto, Tomoko Mizutani, Kiyoshi Takeuchi, Takuya Saraya,
Hiroshi Oka¹, Takahiro Mori¹, Masaharu Kobayashi
[Institute of Industrial Science, Japan
¹ University of Tokyo,¹ AIST, Japan]

Session 3 [S3] Annealing 2

Chairman: Akira Uedono , Hideki Sakurai

- 14:15 S3-1 INV **Mechanistic Insights into Microwave Annealing for Lattice Defect Recovery** 22
Satoshi Fujii, Soma Shimabukuro, Akira Uedono¹
[National Institute of Technology, Okinawa College, ¹University of Tsukuba, Japan]
- 14:45 S3-2 CNT **Photo-modulated reflectance for monitoring of the annealing of implanted Si Samples** 26
D. Ullrich^{1,2}, J. Szivós¹, B. Dénes¹, Z. Deli¹, Z. Bozóki¹,
S. Lenk², Z. Zolnai¹, G. Nádudvari¹, Laszlo Balogh¹ [Under 35]
[¹ Semilab Semiconductor Physics Laboratory Ltd, Hungary
² Department of Atomic Physics, Institute of Physics, Budapest University of Technology and Economics, Hungary]
- 15:05 S3-3 CNT **Flash-Assisted Flash Lamp Annealing Technology for High (Re-) Activation of Epitaxial Si:P Layers** 29
Yuma Ueno [Under 35], Hideaki Tanimura, Katsuhiko Mitsuda, Shinichi Kato
[SCREEN Semiconductor Solutions Co. Ltd, Japan]

15:25 **Coffee Break, Exhibition** (20 min)

Session 4 [S4] Doping & Contact 1

Chairman: Osamu Nakatsuka , Anabela Veloso

- 15:45 S4-1 INV **Advances in Plasma Doping Applications to Enable Novel Device Scaling** 32
Deven Raj
[Applied Materials Inc., United States]
- 16:15 S4-2 CNT **Influence of dopant and Si:B cap on Ni(Pt)-based silicidation of SiGe:B for next generation PMOS FDSOI devices** 34
Helen Grampeix, Théo Cabaret, Justine Lespiaux, Patrice Gergaud, Nicolas Gauthier,
Philippe Rodriguez
[Univ. Grenoble Alpes, CEA-LETI, France]
- 16:35 S4-3 CNT **Co / GeSn Contacts: An Introductory Study** 37
Lucas Badeau, Nicolas Coudurier, Patrice Gergaud, Jean-Michel Hartmann,
Vincent Reboud, Philippe Rodriguez
[Univ. Grenoble Alpes, CEA-LETI, France]
- 16:55 S4-4 INV **Interconnect Technology for the Angstrom Era and Beyond** 41
Rinus T.P. Lee, Kenichi Imakita, Gyana Pattanaik, Ryota Yonezawa, Kai-Hung Yu, Joshua Mayersky, Hidenao Suzuki, Cory Wajda
[TEL Technology Center, United States]

17:25 **Preparation**

18:00 **Conference Banquet** (120 min)

June 6 (Friday)

Keynote 2 [KN2]

Chairman: Yoshiaki Kikuchi, Hiro Ito

- 9:20 KN-2 **CMOS 2.0: The next compute scaling paradigm** 44
Julien Ryckaert
[imec, Belgium]

Technical Session [S5] Doping & Contact 2

- 10:05 S5-1 INV **Source/drain epitaxy and contacts for CFET applications** 47
Clement Porret¹, Thomas Dursap¹, Anjani Akula¹, Erik Rosseeel¹, Bert Pollefliet^{1,2},
Jean-Luc Everaert¹, Kiroubanand Sankaran¹, Alex Merkulov¹,
Keisuke Yamamoto^{3,4}, Paola Favia¹, Robert Langer¹, Min-Soo Kim¹,
Naoto Horiguchi¹ and Roger Loo^{1,5}
[¹ imec, Belgium
² KU Leuven, Department of Materials Engineering, Belgium
³ Kumamoto University, Japan
⁴ Kyushu University, Japan
⁵ Ghent University, Department of Solid State Sciences, Belgium]

10:35 **Coffee Break, Exhibition** (20 min)

Technical Session [S6] Memory Device

Chairman: Hiroki Okamoto, Hi-Deok Lee

- 10:55 S6-1 INV **Reliability of HfO₂-based Ferroelectric Memory Devices** 51
Marina Yamaguchi, Kunifumi Suzuki, Reika Ichihara, Shosuke Fujii,
Kiwamu Sakuma, Kazuhiro Matsuo, Yoko Yoshimura, Yuta Kamiya,
Daisuke Hagishima, Makoto Fujiwara and Masumi Saitoh
[KIOXIA Corporation, Japan]
- 11:25 S6-2 CNT **UVC Driven Data Retention in Polyimide-based Nonvolatile Photomemory Device** 55
Yen Jin Pui [Under 35] and Wen-Luh Yang
[Semiconductor Measurement Lab, Department of Electronic Engineering, College of
Information and Electrical Engineering Feng Chia University, Taiwan]
- 11:45 S6-3 INV **Resistive Memories: Multifaceted Impact on Neuromorphic Computing** 59
Elisa Vianello
[CEA-Leti, Univ. Grenoble Alpes, France]

12:30 **Lunch** (60 min)

Technical Session [S7] 2D Materials

Chairman: Tsuyoshi Ishikawa, Takamasa Kawanago

- 13:30 S7-1 INV **Synthesis and Device Applications 2.5D Materials:
Beyond 2D Materials with New Degrees of Freedom** 61
Hiroki Ago
[Faculty of Engineering Sciences and Center for Semiconductors and Device Ecosystem
(CSeDE), Kyushu University, Japan]

14:00 S7-2 CNT **P-type doping of PVD-MoS₂ film with nitrogen annealing accelerated by hydrogen incorporation** 64
Jaehyo Jang [Under 35], Shinya Imai, Naoki Matsunaga, Soma Ito, Kaede Teraoka, Takuya Hoshii, Kuniyuki Kakushima and Hitoshi Wakabayashi
[Institute of Science Tokyo, Japan]

Technical Session [S8] Power Device 1

Chairman: Tsuyoshi Ishikawa, Takamasa Kawanago

14:20 S8-1 CNT **Enhancement mode GaN Tri-gate MISHEMT with Fluorine Doped Charge Trapping Layer in Hybrid Ferroelectric Gate Stack.** 68
Rahul Rai^{1,2} [Under 35], Duy Hung Tran¹, Quoc Khanh Nguyen¹, Tsung-Ying Yang¹, Hu Shu En¹, Baquer Mazhari², Edward Yi Chang¹
[¹ International College of Semiconductor Technology, National Yang-Ming Chiao Tung University, Taiwan
² Department of Electrical Engineering, Indian Institute of Technology, India]

14:40 S8-2 CNT **Optimization of n-type GaN Grown by MOCVD for Low Contact Resistance** 72
You-Chen Weng¹, Fu-Kai Tsai², Chee-How Lu¹, Chih-Yi Yang³, Chun-Hao Chen³, Jui-Sheng Wu¹, Min-Lu Kao², Hao-Chung Kuo⁴, Edward Yi Chang^{1,2,3}
[¹ Industry Academia Innovation School, National Yang Ming Chiao Tung University, Taiwan
² Department of Materials Science and Engineering, National Yang Ming Chiao Tung University, Taiwan
³ International College of Semiconductor Technology, National Yang Ming Chiao Tung University, Taiwan
⁴ Semiconductor Research Center, Hon Hai Research Institute, Taiwan]

15:00 Coffee Break, Exhibition (2F) (20 min)

Technical Session [S9] Power Device 2

Chairman: Tetsuo Narita, Yoji Kawasaki

15:20 S9-1 CNT **All Ion-implanted Vertical GaN Planar-Gate MOSFETs Fabricated on 4-inch Substrates** 75
Ryo Tanaka¹, Nao Suganuma¹, Katsunori Ueno¹, Tsurugi Kondo¹, Hirohisa Hirai², Akira Nakajima², Shinsuke Harada², and Shinya Takashima¹
[¹ Advanced Technology Lab., Fuji Electric Co., Ltd., Japan
² National Institute of Advanced Industrial Science and Technology, Japan]

15:40 S9-2 CNT **Characterization of vacancy-type defects in Mg- and N-implanted GaN by using a monoenergetic positron beam** 79
Akira Uedono¹, Ryo Tanaka², Shinya Takashima², Katsunori Ueno², Masaharu Edo², Kohei Shima³, Shigefusa F. Chichibu³, Jun Uzuhashi⁴, Tadakatsu Ohkubo⁴, Shoji Ishibashi⁵, Kacper Sierakowski⁶, and Michal Bockowski⁶
[¹ Institute of Pure and Applied Science, University of Tsukuba, Japan
² Advanced Technology Lab., Fuji Electric Co., Ltd., Japan
³ Institute of Multidisciplinary Research for Advanced Materials, Tohoku University, Japan
⁴ National Institute for Materials Science, Japan
⁵ Research Center for Computational Design of Advanced Functional Materials, National Institute of Advanced Industrial Science and Technology, Japan
⁶ Institute of High Pressure Physics, Polish Academy of Sciences, Poland]

16:00 **S9-3 CNT** **Electron density estimation of forward-biased SiC pn diodes by LO phonon-plasmon coupled Raman spectra** 83
Kuniharu Kobashi [Under 35]¹, Takuya Hoshii^{1,3}, Anton Myalitsin^{2,3}, Takashi Yoda³,
Takayuki Ohba³, Kuniyuki Kakushima^{1,3}
[¹ School of Eng., Institute of Science, Japan
² ANVOS Analytics, Inc., Japan
³ WOW alliance, Institute of Science, Japan]

16:20 **S9-4 CNT** **Effects of Dose Rate on Cryogenic Carbon Pre-Amorphous Implantation** 85
Seiya Sakakura, Katsumi Rikimaru, Tatsuya Shiraishi
[Toshiba Electronic Devices and Strage Corporation, Japan]

16:40 **Short Break (10 min)**

Technical Session [S10] Power Device 3

Chairman: Takuji Hosoi, Yasuhiko Matsunaga

16:50 **S10-1 INV** **Stacking Fault Knocking-down by High-energy Ion Implantation (SF-KHII™) Method to Fabricate Reliable SiC Devices** 89
Masashi Kato, Shunta Harada¹, Hitoshi Sakane²
[Nagoya Institute of Technology, Japan
¹ Nagoya University, Japan
² SHI-ATEX Co. Ltd, Japan]

17:20 **S10-2 INV** **Key technologies supporting high performance and reliability of SiC VMOSFETs** 91
Takeyoshi Masuda, Yoshinori Hara, Tomoki Ikeda, Kosuke Uchida, Yu Saito,
Shin Harada, Tomoaki Hatayama, Jun Wada, Toru Hiyoshi, Masaki Furumai
and Takao Kiyama
[Sumitomo Electric Industries, Ltd., Japan]

17:50 **Preparation of Closing and Award Ceremony (10 min)**

18:00 **Award Ceremony and Closing Remarks (15 min)**

Special Workshop on Celebrating IWJT's Silver Jubilee and the FET Centennial

Program

Greetings

Tsunenobu Kimoto	100
Bin Zhao	101
Seiichiro Kawamura	102
Mitsumasa Koyanagi	103
Hiroshi Iwai	104
Bunji Mizuno	105
Takashi Kuroi	106
Seiichi Shishiguchi	107

Opening remark

Chairman: K. Ohuchi

from T. Kimoto, B. Zhao

Session 1: Keynote and Junction Technology Review 1

Chairman: S. Shishiguchi

10:10	The Centennial of FET and the Silver Jubilee of IWJT: Tracing the Origins and Evolution of Junction Technology in FETs	108
	Hiroshi Iwai [International College of Semiconductor Technology National Yang Ming Chiao Tung University, and Institute of Science Tokyo, Japan]	
10:40	A Review of Plasma Doping appeared in past IWJT —Did Shallow Junction demand a competitive evolution to Super Low-Energy implantation, Plasma Doping, Solid Phase Diffusion and Epi-doping?"	177
	Bunji Mizuno [UJT Lab., Japan]	
11:00	Gas/Vapor Phase Epi (VPE), Liquid Phase Epi (LPE) & Solid Phase Epi (SPE) Doping Methods in Si, SiGe and Ge: A Historical Review	190
	John Ogawa Borland [J.O.B. Technologies, United States]	

11:25 **Ion Channeling in Si and SiC: A historical review** 203
Michael I. Current¹, Yoji Kawasaki²
[¹ Current Scientific, United States, ² Sumitomo Ion Technologies (SMIT), Japan]

11:50 **Photo Session**

11:55 **Lunch**

Session 2: Junction Technology Review 2

Chairman: B. Mizuno

12:45 **Observation of Three-dimensional Atomic Arrangements Corresponding to Electrical Activation/Deactivation of As doped in Si** 210
Kazuo Tsutsui¹, Tomohiro Matsushita² and Yoshitada Morikawa³
[¹ Institute of Science Tokyo, Japan, ² Nara Institute of Science and Technology, Japan
³ Osaka University, Japan]

13:10 **Ion Implantation Technologies and Equipment** 214
M. Tanjo
[Former Nissin Ion, DC Center Come, Japan]

13:35 **Cluster Ion Beams: Implantation, Sputtering and More** 218
Jiro Matsuo
[Quantum Science and Engineering Center, Kyoto University, Japan]

14:00 **Silicide Technology for Metal/Semiconductor Contact on ULSI and Nanoelectronics Applications** 220
Osamu Nakatsuka^{1,2}
[¹ Graduate School of Engineering, Nagoya University, Japan
² Institute of Materials and Systems for Sustainability (IMaSS), Nagoya University, Japan]

14:25 **Device technologies for logic, memories and image sensor** 224
Hitoshi Wakabayashi
[Institute of Integrated Research (IIR),
Institute of Science Tokyo (Science Tokyo; former Tokyo Institute of Technology);, Japan]

14:50 **Break**

15:10

Panel Discussion:

“25 Years of IWJT History, FET100 and Future Directions in Junction Technology”
..... 228

Organizers: M. Tanjo, B. Mizuno, S. Shishiguchi, H.Iwai

Moderators: H. Ito and I. Mizushima

Panelist: Short-presenters +M. Current, J. Borland, J. Matsuo, H. Iwai etc.

Short presentations: 7 papers, 24 min

Panel discussions: 1 hour 36 min

Overview of IWJT 2001 and 2002 in Tokyo THEN 2004 in Shanghai 249

Bunji Mizuno

[UJTLab., Japan]

Overview of IWJT 2005 in Kyoto and 2006 in Shanghai 259

Kazuo Tsutsui

[Institute of Science Tokyo, Japan]

Overview of IWJT 2007 and 2009 in Kyoto 262

Kyoichi Suguro^{1,2} and Seiichi Shishiguchi³

[¹ SUGSOL Corporation, ² Meiji University, ³ Shindengen Electric Manufacturing Co.,Ltd.]

Overview of IWJT 2011 in Kyoto and 2012 in Shanghai 270

Seiichi Shishiguchi

[Shindengen Electric Manufacturing Co.,Ltd.]

Overview of IWJT 2013 and 2015 held in Kyoto 280

Kazuya Ohuchi

[Kioxia Corporation]

Overview of IWJT 2017 to 2023 held in Japan 282

Satoshi Shibata and Hiroyuki Ito¹

[Panasonic Operational Excellence Company Ltd., ¹ Applied Materials,Inc]

Overview of IWJT 2018 held in Shanghai 285

Yoji Kawasaki

[Sumitomo Heavy Industries Ion Technology Co.,Ltd]

17:10

Closing remark

from S. Shibata

Chairman: M. Tanjo